# **Programmable DC Electronic** Load

PEL-2000 Series

## **USER MANUAL**

GW INSTEK PART NO. 82EL-20040MA1





#### March 2010

This manual contains proprietary information, which is protected by copyright. All rights are reserved. No part of this manual may be photocopied, reproduced or translated to another language without prior written consent of the Good Will company.

The information in this manual was correct at the time of printing. However, Good Will continues to improve products and reserves the right to change specification, equipment, and maintenance procedures at any time without notice.



# **Table of Contents**

SAFETY INSTI	RUCTIONS	5
GETTING STA	RTED	10
	Main Features12	
	Series Overview13	
	Package Contents and Accessories 15	
	Measurement Overview16	
	Front Panel Overview17	
	Display Overview - Mainframe 22	
	Rear Panel Overview25	
	Front Panel Overview – Load Module 28	
	LED Display Overview – Load Module 32	
	Installation35	
	Load Connections43	
	Frame Link Connection54	
	Channel Control Connection 56	
	Go/NoGo Connection 59	
OPERATING D	DESCRIPTION	60
	Operating Mode Description61	
	Run Program71	
	Sequence 74	
	Parallel Dynamic Loading78	
	Configurations Description79	
	Interface and File System89	
TUTORIALS		96
	Local loads97	
	Single Channel Load99	
	Programming101	
	Sequences	



	Frame Link	104
	Channel Control	106
	General Configuration Options	108
OPERATION		109
	Local Mode Operation	112
	Mainframe Basic Operation	
	Channel Configuration	
	Mainframe Configuration	
	Interface Configuration (settings).	
	Save / Recall	
	,	
INTERFACE		232
	Interface Configuration	233
FAQ		241
APPFNDIX		242
	Fuse Replacement	
	Battery Replacement	
	Firmware Update	
	Calibration	
	Range Chart	
	Default Settings	
	Specifications	
	•	
	Dimensions	261
	Dimensions	
	Dimensions EC Declaration of Conformity	

# SAFETY INSTRUCTIONS

This chapter contains important safety instructions that you must follow when operating the PEL-2002/PEL-2004, and when keeping it in storage. Read the following before operating the PEL-2002/2004 to ensure your safety and to keep the PEL-2000 series in the best possible condition.

## Safety Symbols

These safety symbols may appear in this manual or on the PEL-2002/2004.

Warning: Identifies conditions or practic could result in injury or loss of life.	ces that
---	----------

Caution: Identifies conditions or practices that could result in damage to THE PEL-2002/2004 or to other properties.

to other properties.

DANGER High Voltage

Attention Refer to the Manual

Protective Conductor Terminal

\_\_\_ Earth (ground) Terminal





Do not dispose electronic equipment as unsorted municipal waste. Please use a separate collection facility or contact the supplier from which this instrument was purchased.

## Safety Guidelines

#### General Guideline



- Do not place any heavy object on the PEL-2002/2004.
- Avoid severe impact or rough handling that leads to damaging the PEL-2002/2004.
- Do not discharge static electricity to the PEL-2002/2004.
- Do not block or obstruct the cooling fan vent openings.
- Do not perform measurement at circuits directly connected to Mains (Note below).
- Do not disassemble the PEL-2002/2004 unless you are qualified as service personnel.
- The equipment is not for measurements performed for CAT II, III and IV.

(Measurement categories) EN 61010-1:2001 specifies the measurement categories and their requirements as follows. The PEL-2002/2004 falls under category I.

- Measurement category IV is for measurement performed at the source of low-voltage installation.
- Measurement category III is for measurement performed in the building installation.
- Measurement category II is for measurement performed on the circuits directly connected to the low voltage installation.
- Measurement category I is for measurements performed on circuits not directly connected to Mains.



## Power Supply



- AC Input voltage: 115V/230V switchable, 50/60Hz
- The power supply voltage should not fluctuate more than 15%.
- Connect the protective grounding conductor of the AC power cord to an earth ground, to avoid electrical shock.

### Fuse



- Fuse type: T3.15A/250V
- Make sure the correct type of fuse is installed before power up.
- To avoid fire, only replace the fuse with the specified type and rating.
- Disconnect the power cord before fuse replacement.
- Make sure the cause of a fuse blowout is fixed before replacing the fuse.

## Battery





 When replacing the battery ensure that the correct make and model are used.

# Cleaning the PEL-2000

- Disconnect the power cord before cleaning.
- Use a soft cloth dampened in a solution of mild detergent and water. Do not spray any liquid.
- Do not use chemicals or cleaners containing harsh material such as benzene, toluene, xylene, and acetone.



### Operation Environment

• Location: Indoor, no direct sunlight, dust free, almost non-conductive pollution (Note below)

• Temperature: 0°C to 40°C

• Altitude: Up to 2000m

 Transient Overvoltage on the main supply is 2500V.

(Pollution Degree) EN 61010-1:2001 specifies the pollution degrees and their requirements as follows. THE PEL-2002/2004 falls under degree 2.

Pollution refers to "addition of foreign matter, solid, liquid, or gaseous (ionized gases), that may produce a reduction of dielectric strength or surface resistivity".

- Pollution degree 1: No pollution or only dry, non-conductive pollution occurs. The pollution has no influence.
- Pollution degree 2: Normally only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation must be expected.
- Pollution degree 3: Conductive pollution occurs, or dry, nonconductive pollution occurs which becomes conductive due to condensation which is expected. In such conditions, equipment is normally protected against exposure to direct sunlight, precipitation, and full wind pressure, but neither temperature nor humidity is controlled.

## Storage environment

Location: Indoor

• Relative Humidity: < 80%

• Temperature: -10°C to 70°C

### Disposal



Do not dispose this instrument as unsorted municipal waste. Please use a separate collection facility or contact the supplier from which this instrument was purchased. Please make sure discarded electrical waste is properly recycled to reduce environmental impact.



## Power cord for the United Kingdom

When using the PEL-2002/2004 in the United Kingdom, make sure the power cord meets the following safety instructions.

NOTE: This lead/appliance must only be wired by competent persons

WARNING: THIS APPLIANCE MUST BE EARTHED

IMPORTANT: The wires in this lead are coloured in accordance with the following code:

Green/ Yellow: Earth

Blue: Neutral

Brown: Live (Phase)

As the colours of the wires in main leads may not correspond with the coloured marking identified in your plug/appliance, proceed as follows:

The wire which is coloured Green & Yellow must be connected to the Earth terminal marked with either the letter E, the earth symbol  $\bigoplus$  or coloured Green/Green & Yellow.

The wire which is coloured Blue must be connected to the terminal which is marked with the letter N or coloured Blue or Black.

The wire which is coloured Brown must be connected to the terminal marked with the letter L or P or coloured Brown or Red.

If in doubt, consult the instructions provided with the equipment or contact the supplier.

This cable/appliance should be protected by a suitably rated and approved HBC mains fuse: refer to the rating information on the equipment and/or user instructions for details. As a guide, a cable of 0.75mm2 should be protected by a 3A or 5A fuse. Larger conductors would normally require 13A types, depending on the connection method used.

Any exposed wiring from a cable, plug or connection that is engaged in a live socket is extremely hazardous. If a cable or plug is deemed hazardous, turn off the mains power and remove the cable, any fuses and fuse assemblies. All hazardous wiring must be immediately destroyed and replaced in accordance to the above standard.



# GETTING STARTED

This chapter describes the features and functions of the PEL-2002/2004, including the front and rear panel appearance, panel installation and connection types. Use the Tutorial section for quick access to step by step instructions on the main functions.



Main Features 1	12
Series Overview 1	۱3
Package Contents and Accessories 1	15
Measurement Overview 1	۱6
Front Panel Overview 1	۱7
Display Overview – Mainframe 2	22



Rear Panel Overview		25
Front Panel Ov	verview – Load Module	28
LED Display O	verview – Load Module	32
Installation	•••••	35
	Load Module Installation	
	GPIB Installation	38
	Rack Mount Installation	39
	Channel Number	40
	Power Up & Self Test	41
Load Connecti	ons	43
	Precautions and Procedures	43
	Remote (Sense) Connection	48
	Single Load Connections	50
	Parallel Load Connections	52
Frame Link Co	nnection	54
Channel Contr	ol Connection	56
Go/NoGo Con	nection	59



## Main Features

### Description

The PEL-2002 and 2004 are multichannel programmable DC electronic load mainframes. The PEL-2002 mainframe is able to hold 2 load modules, whilst the PEL-2004 is able to hold 4. The flexible module configuration allows the mainframes to either sink multiple loads independently or large loads when used in parallel.

The PEL-2000 series support three operation modes: constant current (CC), constant voltage (CV and CV+CC) and constant resistance (CR). Constant current and constant resistance mode can operate in either static or dynamic mode.

- Feature Overview Flexible operation with removable load modules
  - Multiple independent isolated channels
  - High performance, up to 5 digit resolution
  - High slew rate enabling a high response speed
  - High capacity when frame linked
  - Different load module types can be used in the same mainframe
  - Supports rack mount installation (PEL-2004)
  - Supports frame link connections, with up to 4 slave units
  - Color LCD display
  - 120 different sets of programmable sequences
  - Accurate load simulation using Sequences
  - 4 panel setups
  - USB flash drive support



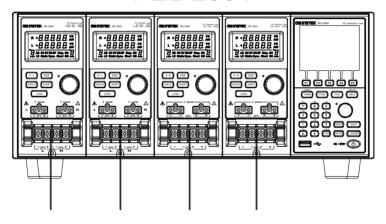
Interface

- USB
- RS-232C
- GPIB (optional)

## Series Overview

The PEL-2000 series comprises of two different Mainframes: the PEL-2002 and the PEL-2004. The Mainframes differ by the number of load modules that can be accommodated. The PEL-2002 has two load module slots whilst the PEL-2004 has 4. There are 4 different load module models, the PEL-2020, PEL-2030, PEL-2040 and PEL-2041.

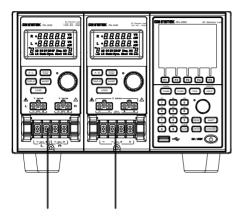
## PEL-2004



PEL-2020 PEL-2030 PEL-2040 PEL-2041



## PEL-2002



PEL-2020 PEL-2040

The 4 different load module models each differ in the amount of current, voltage and power and the amount of channels that the load module can accommodate. The procedures in this manual will be load module model independent unless specifically stated. Below is a table showing the basic differences between each load module model. For detailed specifications, please see page 253.

Load Module	Channels	Power (W) CH L/R	Current (A) Range Low/High	Voltage (V)
PEL-2020 (100Wx2)	2	100/100	2/20	1-80
PEL-2030 (30/250W)	2	30/250	5/4/40	1-80
PEL-2040	1	350	7/70	1-80
PEL-2041	1	350	1/10	2.5-500

## Package Contents and Accessories

The PEL-2000 electronic load generator has a number of standard and optional accessories that can be ordered. For more information please visit the GW Instek website at <a href="www.gwinstek.com">www.gwinstek.com</a> or consult your authorized distributor for details.

Standard Accessories	Description
Power Cable	Mains power cable (region dependent)
User Manual	PEL-2000 Series Electronic DC load User Manual (region dependent)
GTL-120	Load cables 2X red, 2X black (per load module)
GTL-121	Remote sense cables , 1X red, 1X black (per load module)

Options	Description
PEL-2020	Load Module
PEL-2030	
PEL-2040	
PEL-2041	
PEL-001	GPIB interface (Factory installed)

Optional Accessories	Description
PEL-002	PEL-2000 Rack Mount kit (handle only)
GTL-232	RS-232C
GTL-246	USB
GTL-248	GPIB cable
GTL-249	Frame link

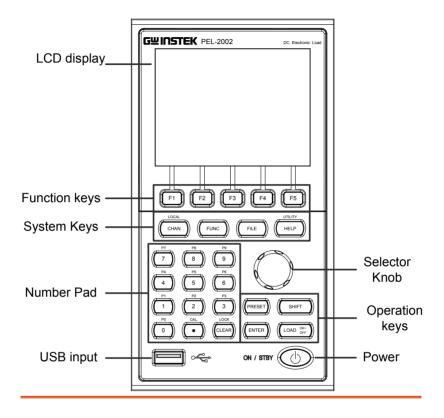


## Measurement Overview

The PEL-2000 series has a number of different operating modes that are completely configurable. All the modes have customizable Go/NoGo limits, range limits, timers, slew rates, alarms and protection limits. To make tests, Programs and Sequences can be created.

Function	Description
Constant Current Mode (CC)	In constant current mode, the PEL-2002/2004 will sink a constant amount of current, regardless of the voltage.
Constant Voltage Mode (CV)	Under constant voltage mode, the voltage remains unchanged, regardless of the current.
Constant Resistance Mode (CR)	In constant resistance mode, the resistance load will remain unchanged as the voltage and current remain proportional.
Programmable Sequences (Prog.)	The PEL 2000 series supports programming sequences. With up to 120 different memory settings in 12 programs with 10 sequences.
Sequences (Seq.)	Used to create load profiles to accurately simulate a load. Sequences can be created for each channel.

## Front Panel Overview



LCD display 320 by 240, TFT LCD display.

Function keys



Assigned to the menu functions on the bottom of the display.

System Keys



CHAN/LOCAL is used to select the load channel. Combined with the shift key, Local is used to activate/deactivate local control (during remote control via the interface or frame link connections).



Brings up the Channel Menu.



Used to activate local control mode during remote control via the interface



Used to access the Program or Sequence menu.



Used to access the File menu.



Brings up the Help menu and utility menu.

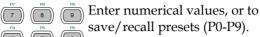


Provides help for the last function /key pressed.



Activates the Utility Menu.

## Number pad

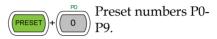






Number values.



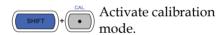




Decimal point and Calibration key



Decimal point.





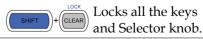
Please note, calibration mode is not supported. Please see your distributor for calibration needs.



Clears current values. Alternative function locks the keys and the Selector knob.



Clears the current value.



**USB** Input





USB flash memory slot.

Selector Knob



Used to select operations and to increase/decrease values.



When turned left or right moves the cursor in menus or changes the selected item or value.



When pushed down, acts as the Enter key.

Operation Keys



Saves and recalls preset settings and values.

When pressed in combination with the number pad, Presets P0-P9 can be recalled or saved.



Inactive



Active. Used in combination with the number pad and/or shift key.



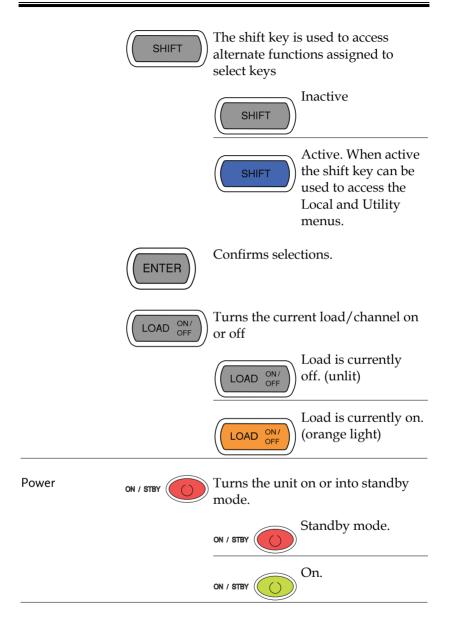
Press to recall a channel preset

Hold to save a channel preset



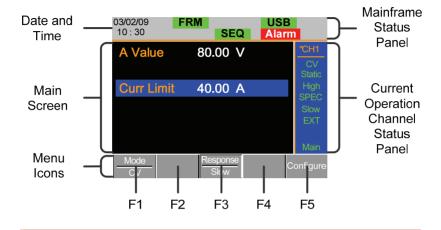
Press to recall all channel presets.

Hold to save all channel presets.

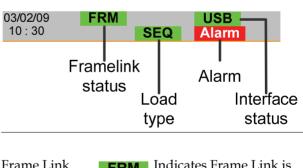




## Display Overview - Mainframe



Mainframe Status The Mainframe Status Panel displays the status of the Mainframe interface, programs and alarm status.



Frame Link
Status

FRM Indicates Frame Link is turned on and that the mainframe is set as either a master (FRM) or slave (FRS) unit.





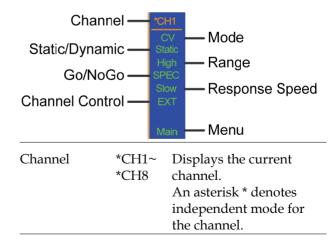
The Load Type Icon indicates if a Sequence (SEQ) or Program (PROG) is turned on. If not then LOAD is displayed as default. When any Load type is running, their icon will turn orange.

Interface Status RS232



The interface status icon displays which interface type is set.

Current Operation Channel Status Panel The Current Operation Channel Status panel generally displays the status of the current channel.

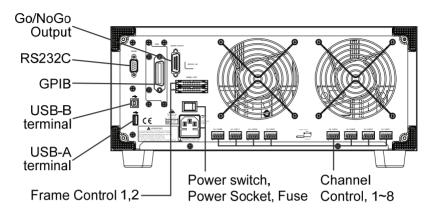




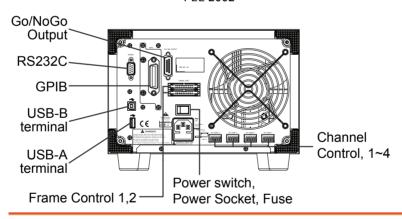
	Mode	CC CR CV	Displays the current mode.
	Static / Dynamic		s whether the channel is in r Dynamic mode.
	Range	High Low	Displays High or Low range.
	Go/NoGo	SPEC	If Go/NoGo is turned on, SPEC will be displayed.
	Response Speed	Slow Fast	In CV mode the response speed will be shown, Slow or Fast.
	Channel Control	EXT	When Channel Control is set to External, EXT will be displayed.
	Menu	Main Conf s_edit File s_loop	Shows the current menu.  = Chan menu  = Chan→Configure menu  = Chan→Seq.Edit menu  = File menu  = Chan→Seq.Edit→Loop menu
Date and Time	03/02/09 10 : 30	The date is displayed as Month/Day/Year and the time is set as a 24-hour time notation.	
Main Screen	Main display screen		
Menu Icons	F1~F5	Each Menu Icon is controlled by the F1~F5 function keys directly below.	
		201077.	

## Rear Panel Overview

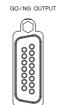
PFI -2004



PEL-2002







The Go/NoGo Output terminal outputs a pass (high)/fail (low) voltage for each channel.

See page 239, 59 for details.

## **GWINSTEK**

## RS232 port/ GPIB port



The RS232 and GPIB port is used for remote control connections.

RS-232C: DB-9 pin male

GPIB: 24-pin female

See pages 233, 234 for remote control details.

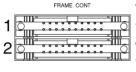
USB-A(host)/ USB-B (device) port



The USB-B (device) port, like the RS232/GPIB port is used for remote control. Like the front panel, the USB-A port is used for data storage.

See page 89 for interface details.

Frame Control Port



The Frame Control port is used for Frame Link connections. Mainframes are daisy-chained together. There are two Frame control ports.

1: Slave

2: Master

Connection type: MIL 20-pin connector.

For details about frame link connections see page 54, 236.

Power Switch



**External Power Switch** 

Power Socket/ Fuse



The power supply socket accepts the AC mains Voltage. The fuse holder is located below the power socket.

Power: 50/60 Hz (180 VA)

Fuse: T3.15A/250V

For fuse replacement details see page 242.

Channel Control port (1~8)



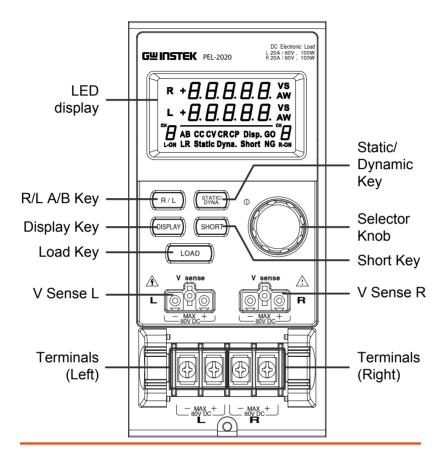
Each channel has a dedicated Channel control port to enable external monitoring and control. The channel control port has 6 wire sockets that are screw-less and self clamping.

Required wire gauge: 24 AWG

For connection or specification details see pages 56 & 235.



## Front Panel Overview - Load Module



LED display 2x5 digit custom LED display.

Right/Left Key

or

A/B Key



The L/R key is used to switch between the right and left load channel on a dual channel load module. The A/B key is used to switch between A&B Values for single channel load modules.

## Display Key



Used to alternate the display output on the load module.



Current



Voltage



Power



Load time

## Load Key



Activates the load for the active channel. (Right or Left)(A or B)

## Left Voltage Sense



The voltage sense terminals are used when precise measurement is needed. V Sense terminals are used to compensate for voltage drops across the main terminals caused by the resistance of the load wires.

## Right Voltage Sense



It is automatically activated when connected to a DUT.

Positive and Negative Terminals Left



The terminals for both the left and right side of a load can draw differing amounts depending on the load module specifications.



Positive and Negative Terminals Right



For 2 channel load modules, the left terminals are used for the 1<sup>st</sup> channel and the right terminals are used for the 2<sup>nd</sup> channel.

On single channel load modules, the left terminals are the lower (-) potential terminals, whilst the right terminals are the positive (+) potential terminals.

Static/Dynamic Selector Key



The STATIC/DYNA. Key manually switches the load from Static (manual) to Dynamic loads.

Dynamic loads are only supported in CC and CR mode. For more information see page 61 & 65.

Selector Knob (Load)



The load Selector Knob is used to edit and vary parameters for the active channel on the local load. Depending on the Mainframe setup, the Selector Knob will either only update the load (locally) or will update both the local module and the mainframe\*. The Selector knob can also be configured to display measured or set values on the local load module\*\*.

<sup>\*</sup> For more information on "Knob Type", see page 188.

<sup>\*\*</sup> For more information on "Slave Knob", see page 192.



Short Key



The SHORT key is used to manually short circuit the active channel on the local active load. When a load is off, the SHORT key will toggle the Short key type.



Hold: Hold the SHORT key to short the channel load.



Toggle: Press the SHORT key to toggle shorting the load on or off.

Load on: Pressing or holding the SHORT key will short the load, depending on the short type selected.



## LED Display Overview - Load Module



1&2. Channel Display



**R** or **L** Left and right channel indicator.



5 digit display.

3&7. Channel Number Indicator



 $^{\mathsf{cH}}\!B$ 

Indicates the channel number (1-8).

L-ON

Indicates if the load is active on the load module. (Dual channel load modules)

ON

Indicates if the load is on for single channel load modules.



4. Mode Indicator The Mode Indicator LEDs will indicate what the current mode or settings are on the active channel(s).

# AB CC CV CR CP Disp. GO LR Static Dyna. Short NG

- **A** or **B** Value A or B for a single channel load module. Applies to CR, CV, and CC static mode only.
- CC Constant Current Mode (CC) mode activated.
- **CV** Constant Voltage Mode (CV) mode activated.
- **CR** Constant Resistance Mode (CR).
- **Disp.** Display is shown on dual channel load modules when both left (L) and right (R) channel information is displayed.

Press the Display button repeatedly to show information for both channels.

- GO Lights up when Go/NoGo is activated and the load passes (GO) the Go/NoGo limits.
- **L** or R will light up when the left or right channel is selected.

**Static** Lights up when in Static mode.

**Dyna.** Lights up when in Dynamic mode.



**Short** Lights up when a load is shorted.

NG Lights up when Go/NoGo is activated and the load fails (NG) the Go/NoGo limits.

5&6. Channel Unit Indicators



The Unit Indicators display current the unit.

**V** Voltage

 $\Omega$  Resistance

**A** Current

**W** Power

## Installation

The installation chapter describes how to load the different load modules, install the optional GPIB card, the rack mount kit and how to determine each channel number.

## Load Module Installation



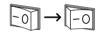
To avoid static electricity, please use appropriate antistatic work practices.

# Module installation

The PEL-2004 and 2002 can accommodate 4 and 2 load modules, respectively. Module loads can have 1 or 2 channels. Installation of load modules is the same for both models.

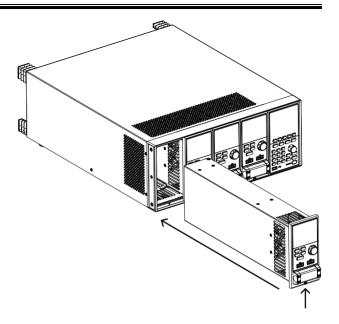
## Steps

1. Ensure the PEL mainframe is turned off from the rear panel. Disconnect the power cord.

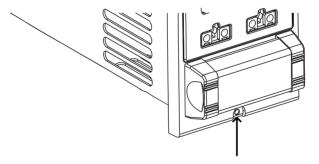


Slide the module onto the rails of an empty load slot.

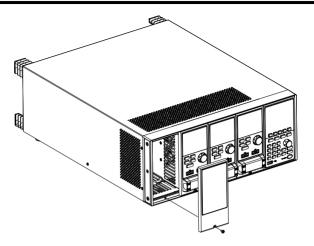




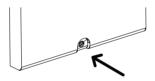
3. Use the supplied screw to fix the module to the load slot, located under the load terminals.



- 4. Install any additional modules as described above.
- 5. If there are any slots empty, install the supplied panel cover (GW Instek part number: 63FP-AG106501). The panel cover will improve safety and increase air flow.



6. Use the supplied screws to fix the panel cover(s) over the load slot.





#### **GPIB** Installation



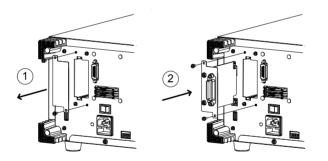
To avoid static electricity, please use appropriate antistatic work practices.

GPIB Card installation

The PEL-2004 and 2002 has GPIB as an option (GW Instek part no. PEL-001).

Steps

- 1. Ensure the mainframe is disconnected from mains power.
- 2. Remove the screws from the GPIB cover plate and remove the cover plate from the rear panel.
- 3. Slide the GPIB card into the slot and push gently until the back plate is flush with the rear panel.



4. Use the screws that were removed from step 1 to secure the GPIB card.

#### Rack Mount Installation

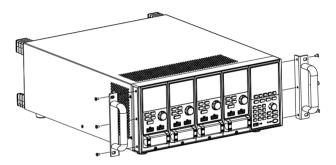
#### Background

The PEL-2004 can be used in a standard 19" rack mount enclosure with the optional rack mount kit (GW Instek part no. 11EL-20040201). Each unit requires a rack height of 4U with a 1U space for ventilation top and bottom. The rear of the rack mount enclosure must be free of obstruction to allow heat to dissipate from the mainframe(s).

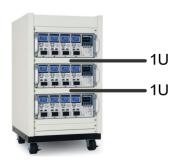
Steps

1. Screw the rack mount brackets as shown below using the supplied bolts.

PEL-2004



2. Insert into a standard 19" rack enclosure with at least 1U of space top and bottom for ventilation.





#### Channel Number

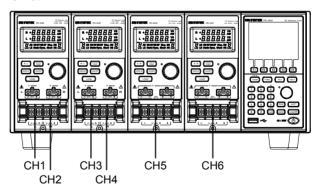
#### Description

The channel number for a module load is determined by which slot it occupies on the mainframe chassis. There can be 1 or 2 channels per slot, depending on the load module type.

The PEL2002 has two slots; The PEL-2004 has 4 slots. Channel 1 is the farthest away from the main display panel and channel 8 (PEL2004) or channel 4 (PEL2002) is the closest to the main display panel.

Below the PEL-2004 has all 4 slots occupied with the PEL-2020, 2030, 2040 & 2041series load modules (LM), respectively. The PEL-2020 & 2030 have 2 channels per load module, the PEL-2040 & 2041 have only 1. So the channel determination is:

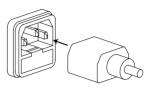
LM1: CH1,CH2; LM2: CH3,CH4; LM3: CH5; LM4: CH6.



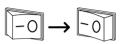
#### Power Up & Self Test

#### Panel operation

1. Connect the power cord to the power socket.



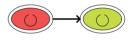
2. Turn the external power switch on.



3. Hold the power button on the front panel to turn on the power.



The power button turns green from red (standby).

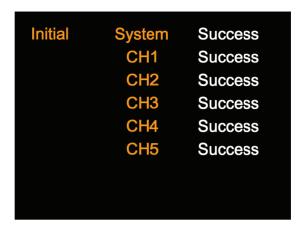




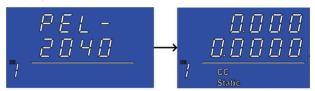
Ensure that the power outlet has a ground socket. The power outlet will have a ground connection if it is a 3 socket type.

Upon turning on, the Mainframe will perform a self-test. The self-test checks the System, followed by any attached channels.





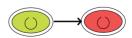
When the system check happens, the load modules will display each channel as it is checked, then display the current mode.



- 4. If any of the System checks fails, please power down the load generator and reinstall the appropriate load module(s).
- To turn off the load generator, hold the power button for a few seconds.



The PEL mainframe will return to standby mode.



#### **Load Connections**

#### Precautions and Procedures

#### Intoduction

The PEL-2000 load generator supports a number of different load configurations for flexible operation.

- Single DUT, single load
- Single DUT, parallel load
- Multiple DUTs, multiple loads
- Multiple DUTs, multiple mainframe loads
- Single DUT, parallel mainframes
- DC loads
- Low voltage connections

The PEL-2000 also supports a number of different control methods and interfaces. The connections used are described here:

- Frame link
- Channel control
- Go/NoGo

# Wire Gauge considerations

Before connecting the PEL-2000, wire gauge must be taken into account. Load wires must be large enough to resist overheating when a short-circuit condition occurs as well as maintain a good regulation. The size, polarity and length of a wire are all factors in determining if a wire will withstand short circuiting.



#### Wire Selection

Wires that are selected must be large enough to withstand a short circuit and limit voltage drops to no more than 2V per wire. Use the table below to help make a suitable selection.

AWG	Max Current A(Amp)
24	7.64
22	10.0
20	13.1
18	17.2
16	22.6
14	30.4
12	40.6
10	55.3

#### Load Line Inductance Considerations

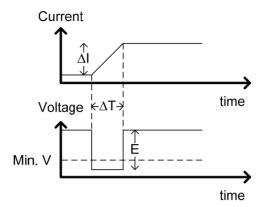
When using the PEL-2000 load generator, voltage drop and voltage generated due to load line inductance and current change must be taken into account. Extreme changes in voltage may exceed the minimum or maximum voltage limits. Exceeding the maximum voltage limit may damage the PEL-2000.

To determine the voltage generated, the following equation can be used.

$$E = L x (\Delta I / \Delta T)$$

E= voltage generated L=load line inductance  $\Delta$  I= change of current (A)  $\Delta$  T= time (us)

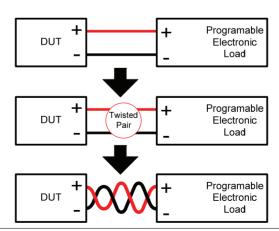
Load line inductance (L) can be approximated as 1uH per 1 meter of wire. ( $\Delta$  I /  $\Delta$  T) is the slew rate in A/us.



The diagram above shows how changes in current can affect voltage.

Limiting Load line Load line inductance can be reduced by ensuring inductance load wires are as short as possible and by twisting positive and negative load wires together. Current change can be limited by limiting the slew rate when switching.

"Twisted pair" will be shown on any connection diagram where the load wires should be twisted together.





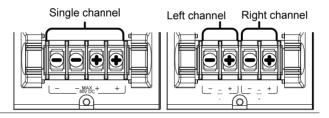
Load module considerations

The PEL-2000 supports single and dual channel load modules.

Single channel load modules have one bank of negative terminals and one bank of positive terminals. Each terminal pair has a 40A capacity. For higher loads, each terminal can be wired in parallel to increase capacity.

Dual channel load modules have one bank of positive and negative terminals for each channel.

Single Channel Load Module Dual Channel Load Module



Connection

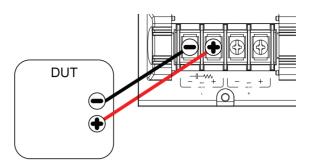
Follow the procedure below for all load connections.



Ensure that power is off from the load generator and the DUT before making any connections.

Steps

- 1. Carefully lift the terminal covers.
- 2. Connect the positive (+) terminal on the load module to the high potential output of the DUT.
- 3. Connect the negative (-) load terminal to the low potential output of the DUT.



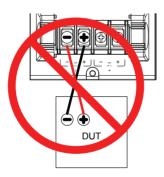
4. Close the terminal cover securely. Ensure the wires are secured properly and that the wires are not exposed when the cover is in place.



Ensure that the wires are tied or twisted together to prevent noise and inductance.



Ensure the polarity is correct before proceeding with any connections. Using the wrong polarity could result in reverse voltage damage.



Ensure the input voltage doesn't exceed specifications. Exceeding the voltage specifications could result in damage to the instrument.



#### Remote (Sense) Connection

#### Background

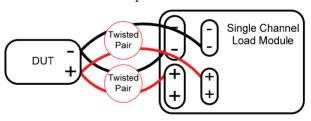
The electronic load modules have two voltage sense contacts: Vsense L(black), Vsense R(red). Voltage sense can be used to help compensate for long cable length. The longer the cable, the higher the potential resistance and inductance, therefore a short cable is best. Twisting the cable can help reduce induced inductance and using the Vsense terminals compensates the voltage drop seen across the load leads, especially leads with higher resistance. This is useful when used in CV or CR mode.

# **!**WARNING

VsenseR (red) must have a higher (+) potential than VsenseL (black).

#### Connection

The diagram below shows how a DUT can be connected using voltage sense. Note that the sense wires are also twisted pairs.





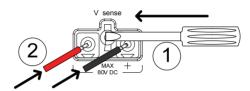
The wire gauge for the sense wires should be no smaller than 16 gauge.

#### Input

The voltage sense terminals must use a wire gauge of 16 to 14.



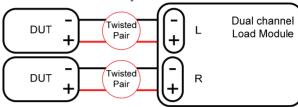
Remote Sense Terminal connection The voltage sense terminals use a screw-less clamp connector. The clamp must be opened prior to inserting a wire. Use a small screwdriver to push the clamp release mechanism. Insert both wires then release the clamp mechanism.



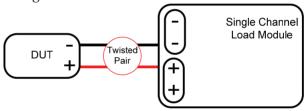


#### Single Load Connections

Dual Channel Load Module Connection A dual channel load module can be used to sink two loads concurrently.

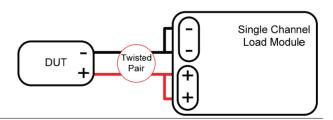


Single Channel Load Module Connection On a single channel load module, the left terminals are both negative (-), whilst the right terminals are both positive (+). Note this also applies to the voltage sense terminals.



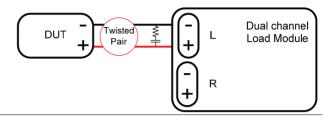
**!**CAUTION

For loads exceeding 40A, both positive and both negative terminals must be used in parallel.



#### DC Connection

For purely DC operation, a resistor and capacitor can be connected in parallel to the electronic load to reduce oscillation. The capacitor and resistor values are dependent on the load settings. Ensure the capacitor ripple current is within allowable limits.



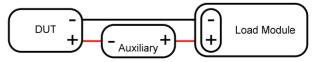
# Low Voltage Connection

Using the load generator with low voltage loads is generally limited to over 1 volt (load module dependent). In order to support low voltage loads, an auxiliary power supply is needed to boost the voltage to a range suitable for the load generator.

#### Precautions:

- Take into account the combined power of the load and auxiliary power supply.
- Make sure the auxiliary power supply is able to provide enough current.
- Take into account any noise or irregularities from the auxiliary supply.

The diagram below shows a typical connection.





Using an auxiliary power supply may induce reverse current. The PEL-2000 series has reverse voltage protection. For details see the protection section on page 79.

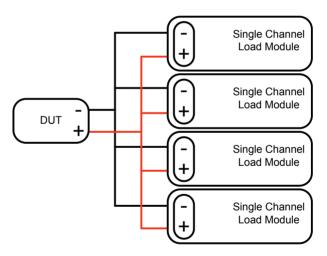


#### Parallel Load Connections

Parallel load modules

When the power output of a DUT exceeds the power rating of a channel or load module, the channel terminals, load modules or mainframes can be used in parallel to dissipate more power when used in CC mode. Each channel will sink the amount of current specified. The total power sunk is the sum of all channels/modules. The amount of power can vary from each channel. For example if CH1 is 25A and CH2 is 20A, then the total current sunk is 45A. Parallel loads are supported for both static and dynamic loads (see page 78 for a description on parallel dynamic loading).

#### Parallel load

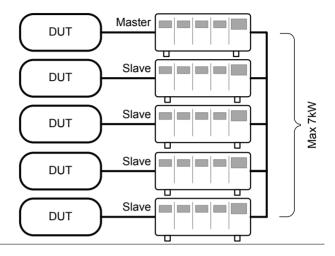




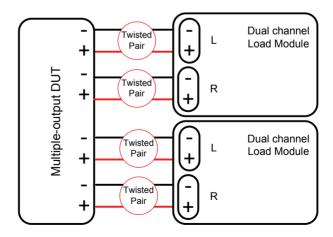
Please note that when using different load modules in parallel, the slew rates may differ. See the specifications for more details, page 253.

Parallel loads using framelink connections

The PEL-2000 mainframes can also be connected in parallel. Please note, when using a frame link connection there is a delay between the master and the slave. Please see page 54 for details.



Multi-output power supply load The PEL-2000 is also able to sink a number of loads concurrently from multiple DUTs or sink a number of loads from the same DUT (i.e. multiple output power supply).

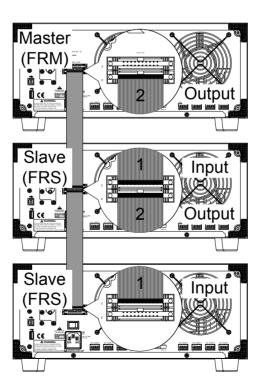


#### Frame Link Connection

#### Background

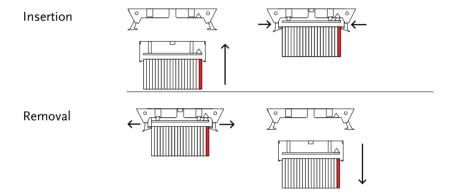
Frame link control involves connecting multiple mainframes using the frame link connections. Up to 4 slave mainframes can be connected to the master mainframe. The first mainframe (master) can be used to control the other slave frames. There is a delay time of 2ms between the master and first slave mainframe, and 4ms, 6ms, and 8ms to the second, third, and fourth slave mainframes, respectively. The connectors used are standard MIL 20-pin connectors. For pin arrangement see page 236.

#### Frame Link Connection



The first mainframe that is connected is the master frame; any additional frames are slave units. The ribbon cable connects to the master from connector 2, and the slave from connector 1. Each successive slave unit is connected in a cascading manner the same way.

Ensure the Mainframes are turned off before connecting the ribbon cables. Push the cable into the frame link connector. Ensure the arrows line up. The latches will close when the connection is complete. To remove, pull the latches out and connector will come out.



! WARNING

Ensure all the mainframes are off and disconnected from mains power before connecting.

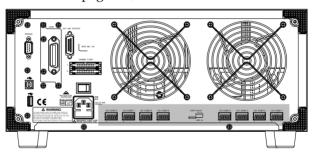
#### **Channel Control Connection**

#### Background

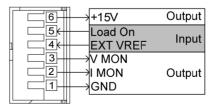
The Channel Control connecters are located on the rear panel of each mainframe. There are two channel control connectors for each load slot, one for each channel, if applicable. The channel control connector is used to externally:

- Turn on/off loads.
- Supply a reference voltage.
- Monitor the load input.

For further details on channel control and the interface see pages 85, 235.



The Channel Control input/output pin layout is shown below.



External Voltage Connection

The external voltage reference input must be between 0~10V.



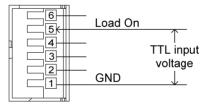


Ensure the external voltage reference is stable and has low noise. The External Voltage should be no more than 10V.

No more than 12 volts may be used as an external voltage. More than 12 volts may damage the load generator.

# Load on connection

To turn a load on, an active low voltage (0-1V) must be applied across Load On (pin 5) and GND (pin 1), similarly an active high voltage (4-5V) must be applied to turn a load off. The Load On input must be TTL.





Voltage and Current Monitor Output The Voltage Monitor Output (VMON) and Current Monitor Output (IMON) output the load input voltage and load input current as a percentage of rating current/voltage. Where 0 volts = 0% rating and 10 volts = 100% load input rating voltage or current.

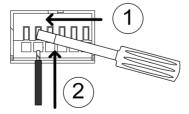
The voltage monitor output is across pins 1 & 3, and the current monitor output is across pins 1 & 2. Pin 6 outputs a +15V reference voltage.

Below shows the pin configuration of the voltage and current monitor outputs.

	+15V	
5	R	↑ eference voltage
	V MON	
	I MON	↓ Voltage Monitor
	GND	Voltage Monitor
	Curr	ent Monitor

#### Connector Connection

The channel control connector is a screw less clamp connector. The internal clamp mechanism must be opened before a wire can be inserted. To open the internal clamp, push the button above the wire socket, to close, release the button. Ensure at least 10mm is striped from the wire. The diagram below shows the wire insertion procedure.





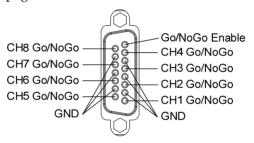
All connections to the channel control connector must use a 24 AWG wire gauge.

### Go/NoGo Connection

#### Background

The Go/NoGo port is a 15 socket port. Each channel has a dedicated line for a Go/NoGo output. The ports are open-collector with active low (1.1V) indicating a pass and active high (30V) as fail (an alarm). The Go/NoGo terminal is a DB-15 female.

For more details on the Go/NoGo interface see page 239.





# **O**PERATING DESCRIPTION

Operating Mod	le Description		61
,	Constant Current Mode		
	Constant Resistance Mode	65	
	Constant Voltage Mode	68	
Run Program		••••••	71
Sequence			74
Parallel Dynam	nic Loading		78
Configurations	Description		79
J	Protection Modes		
	Operating Configurations	81	
	Channel Control		
Interface and F	ile System		89
	Interface		
	File System	89	
	File Format	94	

#### Operating Mode Description

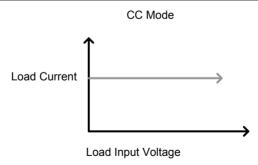
There are three basic operating modes: constant current (CC), Constant Resistance (CR), and Constant Voltage (CV/CV+CC). All channels operate using any of the modes. Each mode has a number of configurable options including slew rate, levels, protection modes, Go/NoGo and extensive save options.

#### Constant Current Mode

#### Background

In Constant Current Mode the load units will sink the amount of current programmed. Regardless of the voltage, the current will stay the same. There are two ranges in CC mode: High and Low. There are two main modes in CC mode: Static and Dynamic. Static mode can be used for stability tests and dynamic mode can be used to test transient load conditions.

Go/NoGo is supported for both High and Low range as well as Static and Dynamic mode.





#### Range

There are two selectable ranges for constant current mode: high and low range.

Low range has a higher resolution, but a lower range. If the current exceeds the Low Range, High range must be used.

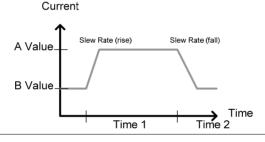
#### Static Functions

Static mode tests the stability of the voltage output from a power source. Single channel load modules can have two 2 current levels A (A Vaue) & B (B Value). A & B have the same range. Pressing the A/B key on the module load will cycle through the A and B states. Alternatively, the mainframe can select A or B Value.

Dual channel load modules only have one current level (A Value) per channel in static mode.

#### Static Mode: Single Channel Load module.



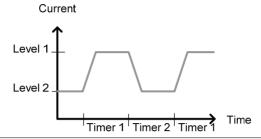


# Dynamic Functions

Dynamic load functions allow you to set load levels (Level1, Level2), load time (Timer1, Timer2), and the slew rate (rising, falling). Depending on the settings, the load will switch automatically between levels 1 and 2.

Dynamic loading can be used for charge discharge cycle testing etc.

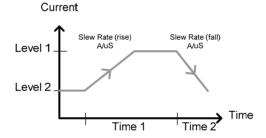




Slew rate

The slew rate is the rate at which the current will increase to a set level. There are two slew rates: rising slew rate & falling slew rate. In CC mode the slew rate is defined as A/uS.

#### Slew Rate

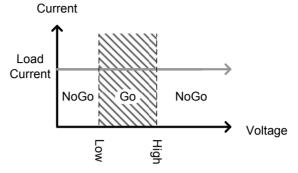


As can be seen above, the rising and falling slew rate need not be the same.

Go/NoGo

Using Go/NoGo, the Center, High and Low voltage limits can be set for both Static and Dynamic modes. A delay time of up to 1 second can also be set.





CC Mode: Dynamic:Go/NoGo

Current

# Level 1 Level 2 Go NoGo Voltage

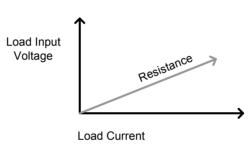
GO is specified as between the Low and High Go/NoGo limits. NoGo is specified as outside the Go/NoGo limits.

#### Constant Resistance Mode

#### Background

In Constant Resistance Mode the load units will linearly sink current and voltage to match a set resistance. CR mode has two different values (single load modules), two different ranges and rising and falling slew rates. Like CC mode, Constant resistance mode supports both dynamic and static loads. As with the other modes, Go/NoGo is supported.





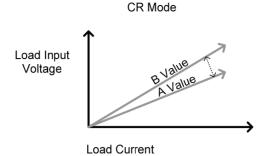
Resistance Range There are two ranges: High and Low. The Low range is used for low voltage ranges, whilst the High range uses high voltage ranges. The current range always remains in High range, regardless of the selected voltage range.

#### Static Functions A/B range

For static mode, single channel load modules have two resistance levels, A & B Value. The A/B key can be used to switch between these resistance levels. Dual channel load modules only have one resistance level, A Value.



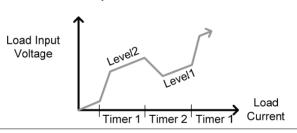
Single Load Module



Dynamic Functions

CR mode supports Dynamic loading. Dynamic load has two resistance levels (Level 1&2), and two timers (Timer 1&2) to switch between the resistance levels. Rising and falling slew rates can be set to determine the speed at which the load generator switches between load levels.

Dynamic CR Mode



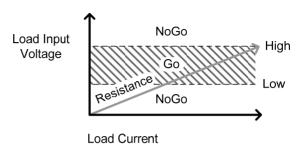
Slew Rate

The rising and falling slew rate (A/uS) determines the speed at which the load levels change from A to B Value (Static mode) or from Level1 to 2 (Dynamic mode) and vice versa.

Go/NoGo

Go/NoGo is also supported. Center, High and Low limits can be set as either percentages or voltage values. A delay time of up to 1 second can also be set.







#### Constant Voltage Mode

#### Background

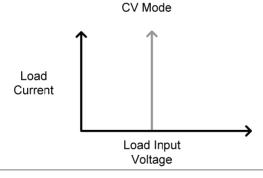
In Constant Voltage Mode the load units will sink current whilst keeping the voltage constant.

Single channel load modules support 2 values (A Value, B Value) and have an adjustable cut-off current limit. Dual channel load modules only have A value.

Response speed can also be set to fast (Fast) or slow (Slow). The response speed relates to the slew rate of the current response.

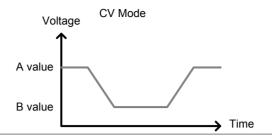
Constant voltage mode only operates in high range.

Go/NoGo functionality is also supported either as a percentage or as a current value.



#### Voltage levels

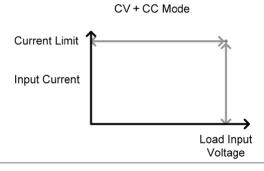
Two voltage levels can be set: A & B (single channel load module).



CV + CC When using CV mode, a current limit can be set for CV + CC mode.

When the voltage input is greater than A Value (load voltage) then the channel will operate in CV mode if the input current is less than the current limit. When the input current exceeds the current limit, the channel will operate in CC mode.

When the voltage input is less than A Value (load voltage) current stops flowing.





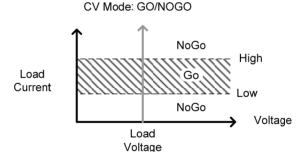
Response Speed

Response speed can be set to fast or slow. Fast response and slow response is determined by the load module specifications. Slow response speeds are suitable for large loads as quick current changes will induce induction which can cause large voltage drops. The PEL series will try to rectify any voltage drops. However if voltage drops are too large, they may cause the load generator to go into oscillation. Large voltage drops caused by line voltage induction may damage the machine.

Range	Fast	Slow
	1kHz	100Hz

Go/NoGo

Go/NoGo testing can be with either current (Ampere) values (High, Low) or percentage values (Center, High %, Low %). A delay time of up to 1 second can also be set.



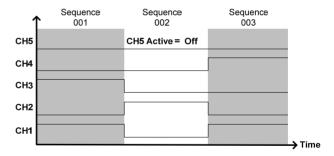
#### Run Program

#### Background

The Program function on the PEL-2000 series supports a total of 12 different programs at any one time with 10 sequences to each program. Up to 12 programs can be chained together. The Program function is able to create a number of Go/NoGo tests.

# Program Sequence

A program sequence is simply a single load test. A program is a battery of each of these tests run in succession. Each sequence loads the settings for each channel from Memory Data (Memory MXXX). The Memory Data stores settings such as the operating mode and range for each channel. Each sequence loads all channels at the same time, unless programmed otherwise. Sequences for each channel run synchronously.



Each Sequence has a number of configuration options that apply to all the channels equally.

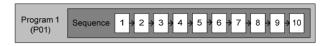
Sequence Item	Parameter Range
Memory	M001~M120
Run	Auto – Skip – Manual
On-Time	0.1 ~ 60.0
Off-Time	Off – 0.1 ~ 60.0
Short-time	Off – 0.1 ~ On-time



P/F-Time	$Off - 0.1 \sim (On-time+Off-time)-0.1$
Short Channel	CH1 ~ CH8

#### Program

Sequences are run sequentially to create a Program. There are 10 Sequences in each Program.



If less than 10 Sequences are desired for a Program, any additional Sequences can be skipped (not run).



Sequence 2 & 3 are skipped.

#### Program Chain

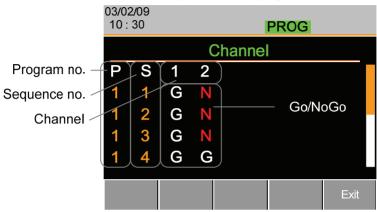
Any of the 12 programs can be chained together to create a Program Chain. Unlike Program Sequences, Program Chains need not be run sequentially in numerical order. Any program can be chained to any program. It is possible to chain programs into an infinite loop to continue a program indefinitely.



Above, a program chain running sequences out-oforder.



Go/NoGo Results If Go/NoGo limits have been configured, the Pass/Fail results for each channel will be displayed for all the sequences and programs.





## Sequence

#### Background

The Sequence function is used to create high resolution load simulations. Each Sequence can be configured to create a unique load profile to accurately simulate loads in real time. Sequences are only applicable for CC (Static) and CR (Static) modes.

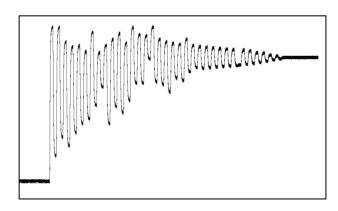


Note: Sequences are not to be confused with the sequences used to create a program. They are not the same and cannot be used interchangeably. Sequences (SEQ memory) cannot be used in Programs and Programs cannot load Sequences.

#### Load Profiling

The Sequence function is able to simulate a load to a high resolution. Each channel is able to change its load sink within 100us per point independently. When used in parallel, multiple loads can be sunk concurrently to simulate the loads placed on multiple output power sources.

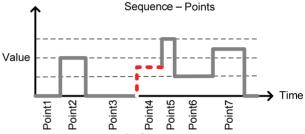
The diagram below shows the load profile of a DUT at start-up.



**Points** 

Up to 120 points can be used with each Sequence. Each point can have a different duration, slew rate and value.

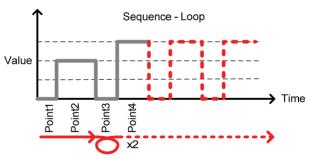
A new point can be inserted or deleted at any stage of a Sequence. Any new points that are inserted will have a value averaged from its neighbors as default.



A new point is inserted after Point 3.

Loop

Sequences can be programmed to loop a number of times starting from any point in the sequence.

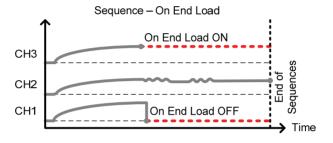


From Point3 the sequence is looped two times.

**GWINSTEK** 

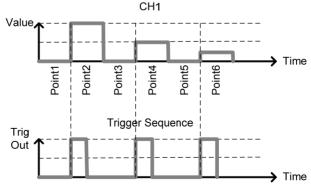
On end load

If more than one Sequence is programmed on the mainframe, the On End Load function allows a Sequence to configure its load on or off at the end of its sequence until the last sequence ends. After the last sequence ends, all loads are turned off. This function is ineffective if only one Sequence is active. This is as the On End Load time and the time of the last sequence will be the same.



Trig Out

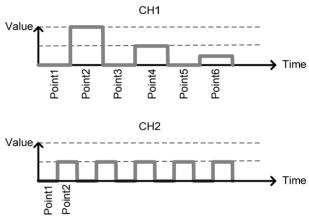
The Trigger Out function allows a trigger sequence signal to be output from a channel via PIN 4 on Frame Link connector 1 when using Sequences. The Trig Out function is used from the Channel Duration menu.



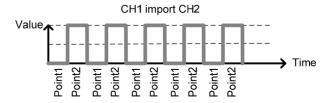
As can be seen above, a trigger sequence signal is output for every rising edge point.

Channel Duration The Channel Duration Time Setting feature allows
Time Setting the point time duration of one Sequence to be
imported by another Sequence. If the receiving
sequence doesn't have enough points, more will be
created (without values).

For example, the sequences for CH1 and CH2 are shown below. CH1 has a total of 6 points with long durations, whilst CH2 has only 2 points, looped 5 times. The points from CH2 are also significantly shorter in duration.



Below shows the resulting sequence when CH1 imports CH2. CH1 imports the duration time settings and number of points from CH2, but not the value data.





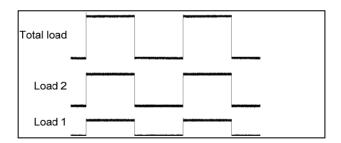
# Parallel Dynamic Loading

#### Background

The PEL-2000 series of DC electronic loads support parallel dynamic loading. This simply means that when the load modules of a mainframe are connected in parallel and set to dynamic mode, they can perform dynamic tests synchronously following the same clock. Under dynamic mode, load current or resistance is pulsed between two preset levels. When used in parallel, higher powered outputs can be tested. This ability gives the PEL-2000 series the flexibility to perform dynamic tests over a wide range or power outputs.

For connection details see the Parallel Load Connections section on page 52.

The diagram below shows how two load modules are able to sink a higher load when used in parallel under dynamic mode.



# Configurations Description

There are a number of different configurations for the PEL series including protection modes, operating configurations, and file system configurations. The Configuration Description section describes what the different configurations are used for and how they can be relevant to different operations.

#### Protection Modes

#### Background

The PEL 2000 series include a number of protection modes: Over Current Protection, Over Voltage Protection and Over Power Protection.

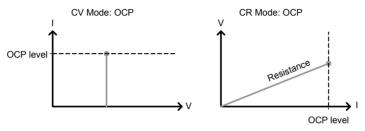
The protection modes are useful to protect both the load modules and the DUT(s). A buzzer can be set to notify when a protection setting has been tripped. When a protection feature is activated and has been tripped then the load unit will display an alarm. The Mainframe will also display an alarm. When an alarm has been tripped the load will stop sinking current/voltage. There are three Over load protection settings: ON, OFF and Clear.





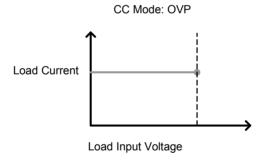
Over Current Protection

When a load unit is operating in CR or CV mode, the unit may need over current protection to prevent excessive current being sunk. Over current protection stops the load from sinking more current than its recommended limit which can cause damage to the unit.



Over Voltage Protection

Over voltage protection is used to limit the amount of voltage sunk. If the OVP trips, the PEL series load will stop sinking voltage.



Over Power Protection

Over power protection is used when the power range exceeds the specifications of the load. When OPP is tripped power will cease to be sunk.



Reverse voltage Protection Reverse voltage protection prevents reverse voltage damage to the PEL-2000 series up to the specified rating. When Reverse voltage protection has been tripped an alarm tone will sound until the reverse voltage is removed.

For more details please see the specifications.

Under voltage Protection Under voltage protection will turn off the load when the voltage drops below a set limit.

#### **Operating Configurations**

Background There are number of operating configuration

settings. Configuration settings are for the

following:

CC Vrange, Von Voltage, Von Latch, Short Key, CH

Cont, Independent load sync, D-time and Step

resolution settings.

CC Vrange (page 165) is used to set the voltage

range as High or Low for CC mode. CC voltage

range is dependent on the load module

specifications.

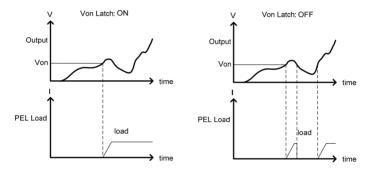


Von Voltage

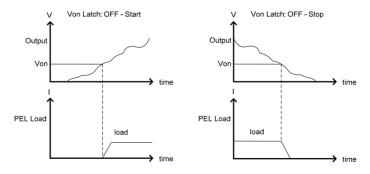
Von Voltage is the voltage limit at which the load will start to sink current. There are two operation modes for Von Voltage: Von latched:ON and Von latched:OFF.

Latched: ON will sink current when Von has been tripped, and will continue to sink current even if the voltage drops below the Von Voltage.

Von Latched: OFF will sink current when Von has been tripped, but will stop sinking current when the voltage drops below the Von Voltage setting.



As can be seen in the diagram below, when Von-Latch is set to off, the load module will start to sink current when the Von-voltage limit has been tripped. It will stop sinking current when the output drops below the Von voltage limit.



Short

When short mode is on, the load unit can simulate a short circuit.

Shorting can be individually set for each channel when programming sequences.

To initiate a short circuit manually, the short key is used. It can be used at any time during an operation. It will not affect the settings. After a short circuit has finished, the load unit will resume the previous operation.

The short key can be set to toggle or hold. When pressed in toggle mode, shorts are toggled on and off. When pressed in hold mode, the key needs to be held to short the load.



A short circuit may trip a protection mode if too much current is sunk.

CH CONT

Channel Control. When Channel control is activated (External) it can be used to monitor the voltage and current output of the load as well as turn loads on or off remotely from the Channel Control (CH CONT) connectors located on the rear panel.

For more information about channel control, see external voltage control on page 85.

Independent

The Independent setting will allow the load modules to be controlled independently from the mainframe.



Load D-Time

Load Delay time is used to delay activating a load (up to 10 seconds) after the load key has been pressed. However the Load D-Time setting will only work for loads that are initiated manually or when the PEL series mainframe is configured to Auto load (page 182) at run time.

Step Resolution

Each channel voltage, current and resistance setting can have the step resolution configured.

For example if the step resolution for CCH (CC high range) is .5 A, then the resolution can be incremented in .5A steps;

$$8.0 \leftarrow \rightarrow 8.5 \leftarrow \rightarrow 9.0 \leftarrow \rightarrow 9.5$$

The step resolution parameters apply to the following:

> CCH Step – CC high range CCL Step – CC low range CRH Step - CR high range CRL Step - CR low range CV Step - CV high range

Range

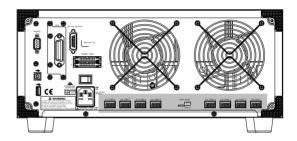
Step Resolution The step resolution range is dependent on the load module and the range:

> Max resolution: channel range/4000 Min resolution: channel range/2

#### Channel Control

#### Background

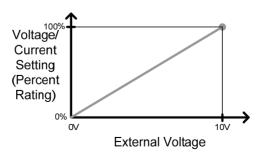
External channel control is used with the Channel Control connectors. Each channel control connector can activate each load, monitor voltage and current and has an external voltage reference input. The voltage and current monitors output 0~100% of the rated current/voltage as a voltage of 0~10V.



# Reference

External Voltage A voltage reference of 0-10V is used to represent 0-100% of the rating voltage/current of a load module. As seen below the external voltage reference and the rating voltage/current have a linear relationship. By varying the reference voltage between 0~10V the voltage/current setting will be changed accordingly.

#### External Voltage Control





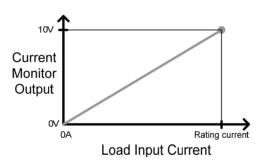
To determine the Percent Rating (voltage or current load input), use the following formula;

$$Load\ Input = \frac{External\ Voltage}{10(V)} \times Rating\ VorA$$

Where "Rating Vor A" is the rating voltage/current of the load module.

Current Monitor The load current input can be externally monitored using the IMON pin of a channel control connector. The IMON pin outputs a voltage of 0~10V to represent the input current of as percentage (0~100%) of rating current.

#### Current Monitor

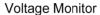


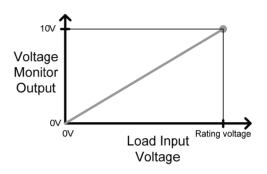
To determine the Current Monitor Output (IMON), use the following formula;

$$IMON = \frac{Load\ input\ current}{Rating\ A} \times 10V$$

Where "Rating A" is the rating current of the load module.

Voltage Monitor The input voltage, like the load input current can be externally monitored with the channel control connectors. The VMON pin of the channel control connector outputs a voltage of 0~10V to represent the load input voltage as a percentage (0~100%) of the rating voltage.





To determine the Voltage Monitor Output (VMON), use the following formula;

$$VMON = \frac{Load\ input\ voltage}{Rating\ V} \times 10V$$

Where "Rating V" is the rating voltage of the load module.



Turning on the Load

A load is turned on when Load On input is set to On (active low). A load is turned off when the Load On input is set to Off (active high).

When a load is turned on from the channel control interface, the load can be turned off from the mainframe, local module and via remote control. However the opposite is not true; when a load is turned off using the channel control interface, the load cannot be turned on via the mainframe, local module or via remote control.

For connections and configurations, see pages 56 and 235 respectively.

# Interface and File System

#### Interface

#### Background

The PEL series support RS232, GPIB and USB remote frame control. Only one type of connection is supported at any one time. For more information on remote control please see the GW Instek website at <a href="https://www.gwinstek.com">www.gwinstek.com</a> or see your local distributor about the PEL-2000 programming manual.

For connection options and configurations see the options below.

RS-232 configuration.	Page 196
RS-232 pin connection.	Page 233
GPIB configuration.	Page 198
GPIB pin configuration.	Page 234
USB configuration.	Page 199

### File System

#### Background

The PEL series is able to save and recall a number

of different data types for each channel:

Presets Memory Setup

SEQ (Sequence)

All data types can be saved and recalled to internal memory or saved to a USB flash drive. Each channel has its own dedicated memory for each



	data type. Thus files are saved/recalled for each channel and each data type.				
Preset Data	Preset data can be saved into 10 memory slots for each channel. Preset data contains the mode, range, CV response speed and Go/NoGo settings.				
	Internal For	Internal Format P0~P9			
	External For	mat 20X	(0X_XX.P		
Preset Contents	Preset data c	ontains the followi	ing data;		
	CHAN	• Mode	• Static/Dynamic		
		• Range	• CV response speed		
	Go/NoGo	• SPEC Test	• Entry Mode		
		• High	• Low		
		• Center			
Memory Data	Each channel can save up to 120 different Memory data types (M001~M120) into internal memory. Memory data contains general channel settings and is used when programming sequences. Memory data can be stored both internally and externally to USB. Preset data and Memory data store the same contents.				
	Internal For	mat M0	01~M120		
	External For	rmat 20X	(0X_XX.M		
Memory Content	s Memory data	contains the follo	wing data;		
	CHAN	• Mode	• Static/Dynamic		
		• Range	• CV response speed		
	Go/NoGo	• SPEC Test	• Entry Mode		
		• High	• Low		
		<ul> <li>Center</li> </ul>			



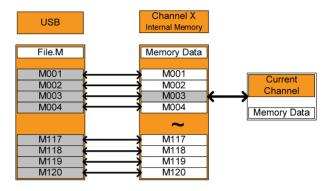
SEQ Data	SEQ data contains Sequence data. SEQ data can only be saved to and from USB. SEQ refers to Sequence data, not Program sequences.			Q refers to	
	Internal F	ormat	N/A (In	A (Internal buffer)	
	External F	Format	20X0X_X	X.A	
SEQ Contents	SEQ data	contains the foll	owing data	;	
	Seq.Edit	<ul><li>No. (Poir</li><li>Slewrate</li><li>Duration</li></ul>	<b>f</b> •	Value Slewrate ₹	
	Loop	<ul><li>Repeat</li><li>On End 1</li></ul>	• Load •	Start of Loop CC Vrange	
Setup Data	Setup data can be saved to 4 internal memory slots Setup data contains Memory data, Program Sequence, Chain data, configuration settings and operation settings for every channel. Setup data can be saved to Internal memory or to USB.			Program on settings and el. Setup data	
	Internal F External F		200X0_X	,	
Setup Contents		contains the fo			
	Program	<ul><li>PROG</li><li>Memory</li><li>On-Time</li><li>P/F-Tim</li><li>Short Ch</li></ul>	e •	SEQ (program sequence no.) Run Off-Time Short-Time	
	Chain	• Start	•	Program Sequence (P01~P12)	



	Run •	Active Channel (CH01~08)		
	CHAN •	Mode	•	Static/Dynamic
	•	Range	•	CV response speed
	Go/NoGo •	SPEC Test	•	Entry Mode
	•	High	•	Low
	•	Center		
Save: Internal memory	When saving data to internal memory, either to current channel or all the channel data can be saved. Not all data types can save the current channel or all the channel data.			
	Data Type	Current Ch	P	All Ch
	Preset	•	•	•
	Memory	•	_	_
	SEQ	• (single save)	•	•
	Setup	_	•	•
Save: External memory	for a single ch	emory and Preset of nannel to USB. All y, Setup, Preset) ca	four	data types
	Data Type	Current Ch	P	All Ch
	Preset	•	•	•
	Memory	•	•	•
	SEQ	•	•	•
	Setup	_	•	·

Save/Recall USB

In order to save data from a single channel to USB, data must first be saved to the internal memory. After data is saved to internal memory, all the files can be saved to USB.



To recall saved files, the reverse is also true. Files must be recalled from the USB flash drive to internal memory. Then from internal memory the data can be recalled to each channel\*.

\*Excluding SEQ data.

Save/Recall All

The SEQ, Preset, Memory or Setup data can be saved from every channel into USB. SEQ, Preset and Memory data is saved into a directory (ALL0000-ALL0099) with a file for each channel, whilst Setup data is saved in a single file.

USB			Save A	All Cha	annels
ALL0000 (Dire	ectory) File CH8.M		CH1 Memory	[	CH8 Memory
M001	M001		M001		M001
M002	M002	/	M002		M002
M003	M003		M003		M003
M004	M004		M004	_	M004
~	~		~		~
M117	M117		M117		M117
M118	M118	N	M118		M118
M119	M119		M119		M119
M120	M120		M120		M120



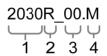
To recall saved files, the reverse is not true. Files must be recalled to each channel separately.

#### File Format

Single Channel

Filename format

Memory data Preset data SEQ data



1: PEL series Load module type:

2020 = PEL-2020

2030 = PEL-2030

2040 = PEL-2040

2: Channel

R = Right

L = Left

0 = Single channel or not used

3: Save file number:

0~99

Incremented after each consecutive save.

4: File extension

M = Memory data

P = Preset data

A= SEQ data

#### All Channel

#### **Directory Format**

- 1: All Channel common directory name
- 2: Directory number:

$$0000 \sim 0099$$

#### All Channel

#### File Format

#### Memory data Preset data SEQ data Setup Data

1: PEL series Load module type:

$$P020 = 2020$$

$$P030 = 2030$$

$$P040 = 2040$$

2: Channel

$$R = Right$$

$$L = Left$$

0 = Single channel

3: Channel number:

$$C1 = CH1$$

$$C2 = CH2$$

Etc.

00 = All channels (Setup data)

4: File extension

M = Memory data

P = Preset data

A= SEQ data

S= Setup data



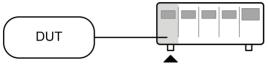
# TUTORIALS

#### (Step by Step Operations)

Local loads	97
Single Channel Load	99
Programming	101
Sequences	103
Frame Link	104
Channel Control	106
General Configuration Options	108

## Local loads

Local mode operation is useful to quickly test loads using the load module control panel rather than the mainframe control panel. Local load modules can be configured to operate independently to the mainframe. This can be useful when settings need to remain unchanged on the mainframe. Note however that the local modules cannot change the modes (CC, CV, CR), only the values.



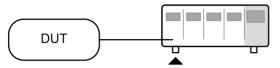
Ste	р	Description	Details
1.	Setup	Ensure the channel load is set up as desired.	Pages 35, 43
2.	Channel selection	Ensure the correct channel or Value (A/B) is selected by using the R/L or A/B key.	Page 113
3.	Mode	If in CC or CR mode, Static or Dynamic mode can be selected.	CC Pages 114, 126
	selection		CR Pages 129, 132
4.	Run the Load	Press the LOAD key to start/end loading the device under test.	Page 115
Opt	tional		
5.	Short configuration	Configure the SHORT key to hold/toggle short circuit configuration.	Page 116
6.	Display	To change the display output, use the DISPLAY key.	Page 117
7.	Shorting the load	To short the load, use the SHORT key when the load is on.	Page 116
8.	Independent load	The local load modules can be set to independent load.	Page 171



9.	Independent control	Load module Selector knobs can be configured to be independent to the mainframe.	Page 188
10.	Configure Slave Knob Settings	Display Measured or Set Values with the selector knob.	Page 192

# Single Channel Load

Single channel loads are used to manually test a DUT quickly or to configure channel settings for Program Sequences using the mainframe panel.



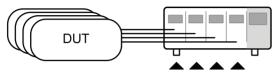
р	Description	Details
Setup	Choose the appropriate load module and make sure it is installed.	Page 35
Connection	Connect the terminals to the DUT.	Page 43
Channel selection	Select the load channel on the mainframe.	Page 119
Measurement mode selection	Select measurement mode (CC, CV, CR).	CC Page 122 CV Page 134 CR Page 128
Range selection	Set the range to high or low (CC, CR mode).	CC Page 123 CR Page 128
Mode selection	Choose Static or Dynamic mode (CC & CR mode only).	CC Pages 123, 126
		CR Pages 129, 132
Dynamic	Set the dynamic levels, slew rate	CC Page 124
levels (CC,CR)	and timers. Applicable to CC & CR mode only.	CR Page 130
Static Values (CC, CV,CR)	Set the A(B) Value, slew rate (CC, CR) and current limit (CV)	CC Page 126 CR Page 132 CV Page 135
	Connection Channel selection Measurement mode selection Range selection Mode selection  Dynamic levels (CC,CR) Static Values	Setup Choose the appropriate load module and make sure it is installed.  Connection Connect the terminals to the DUT.  Channel Select the load channel on the mainframe.  Measurement Select measurement mode (CC, CV, CR).  selection Set the range to high or low (CC, CR mode).  Mode Choose Static or Dynamic mode (CC & CR mode only).  Dynamic Set the dynamic levels, slew rate and timers. Applicable to CC & CR mode only.  Static Values Set the A(B) Value, slew rate (CC,



9.	Go/NoGo	Set the Go/NoGo configurations, if applicable.	Page 177
10.	Protection Modes	Configure the protection modes.	Page 162
11.	Run	Activate the load by pressing the load key.	LOAD ON/
Opt	tional		
12.	Configuration	There are number of configurations that apply to all channels. For details see the Configuration Tutorial.	Page 108

# Programming

When creating a Program Sequence or Chain, all channels are used at the same time unless programmed otherwise. Program Sequences use the channel settings stored from Memory Data. Program sequences are primarily used to perform a battery of pass/fail tests on DUTs.



Ste	0	Description	Details
1.	Setup	Choose the appropriate load module(s).	Page 35
2.	Connection	Connect the terminals to the DUT.	Page 43
3.	Channel selection	Select the load channel(s) on the mainframe.	Page 119
4.	Channel setup	See the "Single channel load" tutorial to configure a single channel. Do not activate the load.	Page 99
5.	Save channel	Save the configured channel.	Page 201
6.	Multiple channels	If multiple channels need to be configured, follow steps 1-5 for any remaining channels.	
7.	Program menu	Enter the Program menu.	Page 138
8.	Configure the sequence	Configure the first program.	
9.	Save sequences	Save the Program in the FUNC → Program menu.	
10.	Program Chains	If required, Program chains can be created.	Page 143

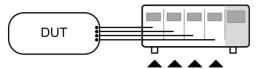
11. Save Program Save the chain in the Chain menu.



12. Save Setup	Save everything to the internal Setup memory.	Page 206
13. Run	Run the Program Sequence/Chain.	Page 145

# Sequences

Sequences are used to accurately simulate loads. As each Sequence is independent, Sequences are ideally suited to test multiple output power sources.

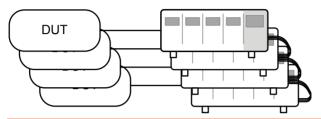


Ste	р	Description	Details
1.	Setup	Choose the appropriate load module(s).	Page 35
2.	Connection	Connect the terminals to the DUT.	Page 43
3.	Channel selection	Select a load channel with the mainframe.	Page 119
4.	Channel setup	Create a sequence.	Page 151
5.	Sequence loop	Create a sequence loop if necessary.	Page 153
6.	Multiple channels	If multiple channels need to be configured, follow steps 1-5 for any remaining channels.	
7.	Channel Duration menu	Edit the sequence channel duration information. Ensure that the channels containing Sequences are not set to OFF.	Page 155
8.	Run	Run the Sequence(s)	Page 157



#### Frame Link

Frame link connections are used connect up to four slave main frames to a master main frame. When using frame link connections it is possible to perform a number of operations in parallel under the control of the master unit.



Ste	р	Description	Details
1.	Setup	Connect the mainframes together.	Page 54
2.	Configure	Configure the Frame CONT to ON for all mainframes.	Page 187

03/02/09	FRM	
10:30		

At first both the master and slaves are independent. FRM (Frame Master) can be seen on the top panel of the each mainframe. When a mainframe is connected as a slave unit, the FRM icon will change to FRS (Frame Slave). The front panel keys are disabled on slave units when in slave mode (FRS).

	Slave mode	FRM-	→FRS
	Master/Independent	FRM	
Program	See the tutorial section		Pages 99, 101

configuration.

3.

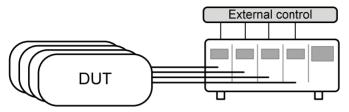
4.	Run	Run the loads. To run the loads, press the LOAD key on the master mainframe. To stop, press again. When the LOAD key is pressed all loads will be active.	LOAD ON/
Ор	tions		
5.	Load Preset memory	Load preset memory on the mainframe and all frame-linked slaves.	Page 230
6.	Load Setup Memory	Load setup memory on the mainframe and all frame-linked slaves	Page 229
7.	Set slave to independent	Press shift + CHAN on the slave unit to enable local control on a slave unit.	CHAN CHAN
		FRS → FRM	
<u></u>	∆Note	When a load is run or memory is recalled master mainframe, the slave unit will re	

mainframe control.



## **Channel Control**

The Channel Control connectors on the rear panel can be used to control and monitor the status of up to 8 channels. For more information on channel control, see page 85.



Step		Description	Details
1.	Setup	Ensure the load and PEL series mainframe is turned off.	
2.		Choose the appropriate load module(s).	Page 35
3.	Connection	Connect the terminals to the DUT.	Page 43
4.		Connect the channel control connectors on the rear panel.	Page 56 & 235
5.		Turn on the PEL series mainframe and DUT (load).	
6.	Configure	Select the Mode* and Range* via the front panel.	CC Pages 122, 123
			CV Page 134
7.		Activate channel control for each channel that will be used for external control, i.e., set CH CONT to External.	Page 170
8.	Run	Run the load. Turn the load on by either outputting an active low signal to the appropriate channel control connector or use the mainframe LOAD key*.	Page 56 & 85



9.	Monitor	Use IMON and VMON to monitor Page 85 the current and voltage of load outputs.
10.	End	To turn the load off, output an active high signal to the channel control connector, or press the LOAD key on the load module or mainframe**.
		* Mode and Range cannot be configured via the Channel Control (CH CONT) interface. Mode and Range can only be configured via the front panel.
		** The LOAD key cannot always be used to turn on/off the load. See page 85 for details.



# **General Configuration Options**

There are number of different options for each channel. The different options are described below.

Opt	tions	Description	Details
1.	CC Vrange	Configure the CC Voltage range from high or low.	Page 165
2.	Von Voltage	Configure the Von Voltage settings.	Page 167
3.	Short key	Configure the short key to toggle or hold.	Page 168
4.	CH CONT	Turn channel control on/off	Page 170
5.	Independent load	Turn the load module control to dependent (via mainframe) or independent control.	Page 171
6.	Delay Time	Configure the load delay time for each channel. (0-10 seconds).	Page 173
7.	Clear All Protection	Clear all the Protection Alarms.	Page 165
8.	Time	Configure date time settings.	Page 183
9.	Display	Adjust display settings.	Page 184
10.	Control type	Configure the Knob control.	Page 188
11.	Slave Knob Setting	Display Measured or Set values with the selector knob.	Page 192
12.	Alarm	Configure alarm settings.	Page 190
13.	Step resolution	Configure the step resolution. Applicable to CC high and low range, CR high and low range and CV high range.	Page 175
14.	Sound	Turn the sound on/off for the mainframe IU.	Page 184



The PEL series operation is described in the chapters below. The sections are broken down into small operations. For thorough examples on the operation of the load generator, please see the tutorial section on page 97.

Local Mode O	peration  Selecting a Channel  Selecting Static/Dynamic  Turning on the Load  Shorting  Display Output View  Editing CC /CR/CV A/B Value	113 114 115 116
Mainframe Ba	Sic Operation	120 121 122 123 124 126 126 128 128



	Editing CR Static Parameters 132
	Select CV Mode134
	Editing CV Parameters135
	Select CV Response Speed 137
	Creating a Program Sequence
	Program Chains143
	Running a Program145
	Edit Sequence151
	Create Sequence Loop153
	Channel Duration Time Settings 155
	Run Sequence157
Channel Confid	guration160
Chamile Coming	Accessing the Configuration Menu 161
	Setting (OCP/OVP/OPP/UVP) 162
	Protection Clear
	Setting the CC Voltage Range
	Adjusting the Von Voltage and Latch 167
	Configuring the Short key168
	Configuring Channel Control
	Configuring the Independent Setting . 171
	Configuring the Load Delay Time 173
	Configuring Step Resolution
	Go/NoGo177
	,
Mainframe Cor	nfiguration180
wammame Cor	Accessing System Information 181
	Accessing the Load Menu
	Configuring the Date and Time 183
	Adjusting the Speaker 184
	Adjusting the display settings 185
	Adjusting the Frame Control
	, 0



	Adjusting the Knob Control Type 188
	Configuring Alarm Sound190
	Configuring Go/NoGo Alarm Sound 191
	Adjusting Slave Knob Settings 192
	View Language Settings 194
Interface Conf	figuration (settings)195
	Configuring RS232 Connection 196
	Configuring the GPIB Address 198
	Configuring USB Remote Connection. 199
Save / Recall .	201
	Saving/Recalling Channels 202
	Saving/Recalling Preset memory 204
	Saving/Recalling Setup Memory 206
	Setting the Default USB Path/File 208
	Saving Setups to USB Memory 213
	Saving/Recalling Memory Data to USB216
	Saving/Recalling Presets to USB 220
	Saving/Recalling Sequences to USB 224
	Quick Preset Recall/Save 228
	Recall Setup Memory (Frame link) 229
	Recall Preset Memory (Frame link) 230
	Recall Factory Defaults231



# Local Mode Operation

Each channel can be edited by its local load module. Depending on the configuration, local changes can be reflected on the mainframe. For this section all operations refer to knobs and buttons on the local load module panels, unless stated otherwise.

Local Mode O	peration	112
	Selecting a Channel	
	Selecting Static/Dynamic	114
	Turning on the Load	115
	Shorting	116
	Display Output View	117
	Editing CC /CR/CV A/B Value	118

# Selecting a Channel

Background Each channel can be individually selected by using

its load module panel. Changing channels on a load module only applies to dual channel load

modules.

Single Channel Press any key on a load module to

Panel operation select its channel.

Dual Channel For dual channel load modules,
Panel Operation press any key on a load module that

has the desired channel. Press the R/L key to cycle between the channels on the load module. L or R will be displayed on the bottom left hand to indicate which channel (left

or right side) is active on the load module.

LR

On single channel modules, pressing the A/B key repeatedly will change the level from A or B when in Static mode.









# Selecting Static/Dynamic

### Background

Each load channel can be individually switched from Static to Dynamic using the local load module.

Select a channel on the load Page 113 module.

Panel operation

Press the STATIC/DYNA. key to switch from dynamic to static mode and vice versa.





All changes will be shown on the display and depending on the configuration, reflected on the mainframe.



# Turning on the Load

### Background

Loads can be individually selected to be turned on using local operation.

1. Select a channel on the load module.

Page 113

Panel operation

2. Press the LOAD key to turn on the load.





When a channel load is activated, the load on symbol will be displayed under the channel number.

### Range

L-ON	Left channel
R-ON	Right channel
ON	Single channel



Turning the load off

3. Press the LOAD key.





# Shorting

### Background

The short key can be set to toggle or hold.

- 1. Ensure the load is off.
- 2. Select a channel on the load module.

Page 113

### Panel operation

3. Press the SHORT key to change between shorting modes.



4. Press LOAD to turn on the load.



Shorting

5. a. Press the SHORT key (toggle mode).



Or

b. Hold the SHORT key (hold mode).

# **Display Output View**

Background

The DISPLAY key can be used to switch the display output to different views.

Panel operation

1. Press the DISPLAY key repeatedly to switch between the different views.



**V** Voltage

**△** Current

**W** Power

**S** Load on time.



# Editing CC /CR/CV A/B Value

### Background

The Selector Knob can be used to change the A Value and B Value (single channel load module) when in static mode.

### Panel Operation

- 1. Ensure the mode is in static mode.
- Page 114
- Choose a channel (or choose A or B Value) by pressing the R/L or A/B key.



3. Turn the Selector knob to edit the A/B Value for the selected mode.





When the Slave Knob is set to "Measured", the selector knob must be pressed first to display the values on the load module display.

# Mainframe Basic Operation

For the Mainframe Basic Operation section, all operations refer to the knobs and keys on the main configuration panel, unless otherwise stated.

Mainframe Bas	sic Operation	119
	Help Menu	
	Channel Selection	121
	Select CC Mode	122
	Select CC Range	123
	Select CC Dynamic Mode	123
	Editing CC Dynamic Parameters	124
	Select CC Static Mode	126
	Editing CC Static Parameters	126
	Set to CR Mode	128
	Select CR Range	128
	Select CR Dynamic Mode	129
	Editing CR Dynamic Parameters	130
	Select CR Static Mode	132
	Editing CR Static Parameters	132
	Select CV Mode	
	Editing CV Parameters	135
	Select CV Response Speed	137
	Creating a Program Sequence	
	Program Chains	
	Running a Program	
	Edit Sequence	151
	Create Sequence Loop	153
	Channel Duration Time Settings	155
	Run Sequence	157



# Help Menu

### Background

When any function key has been pressed or when a menu has been opened, the HELP key can be used to display a detailed description.

 Press a function or system key on the front panel or open a menu.

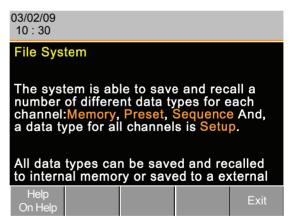
### Mainframe Channel selection

2. Press the HELP key to display the built-in help.



3. Use the scroll wheel to scroll down if necessary.





A detailed description of the function or menu item is shown.

4. Press F5 to exit.



### **Channel Selection**

### Background

There are up to 2 channels per load module, depending on the model. The main display can be used to control each channel individually.

5. Press the CHAN button.

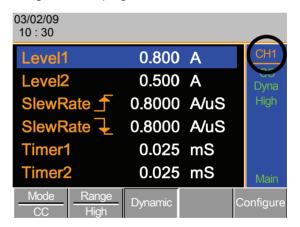


Mainframe
Channel selection

6. Select a channel by turning the Variable knob.



The channel selection appears highlighted in orange on the top right of the screen.



7. Press the Selector knob or Enter to confirm.





### Select CC Mode

### Background

The PEL 2000 series load generators operate in three different modes: Constant Current (CC), Constant Resistance (CR), and Constant Voltage (CV).

When a channel is active, the F1 key can be used to switch between each operating mode.





### Panel Operation

1. Select a channel using the CHAN button and selector knob.



Press F1 repeatedly until CC mode is displayed in the display panel.







Changing the operating mode will only affect the current (active) channel. Other channels will not be affected by any changes.

### Select CC Range

### Background

Constant current mode can run in high and low range. Maximum range is dependent on the load module.

Ensure the menu is in CC Mode. See page 122.



### Panel Operation

1. Press the F2 (Range) key repeatedly until High or Low range is selected.







Changing the range will only affect the current (active) channel. Other channels will not be affected by any changes.

Note, not all load modules support dual ranges. If only one range is supported, it is usually high range.

### Select CC Dynamic Mode

#### Background

Constant current mode can be set to dynamic or static mode. Dynamic mode is used to automatically set varying load rates.

Ensure the menu is in CC Mode. See page 122.





### Panel Operation

1. Press the F3 key until Dynamic Range mode is selected.







Changing from static to dynamic mode will only affect the current (active) channel.

## **Editing CC Dynamic Parameters**

### Background

Dynamic Constant Current Mode has two operating current levels, slew rates and timers.

Slew rates determine the speed at which the load will change from one level to the next.

The timers determine how long the load module/channel will stay at level 1 or level 2.

Ensure the menu is in CC Dynamic Mode. See page 123.

	Mode CC	Range   Dynamic   Configure			
Parameters	Level1	0~rating A			
	Level2	0~rating A			
	SlewRate	SlewRateLoad module dependent			
	SlewRate	_ <del>_</del>			
	Timer1	0.025~30000.0 ms			
	Timer2	0.025~30000.0 ms			



Panel Operation Use the Selector knob to 1. highlight Level1.





Press the Selector knob to edit the selected level, then turn to increase or decrease the value.



OR

Use the number pad to enter a number.



# Level1

0.800



Press the Selector knob or Enter to confirm selection.



Repeat steps 1-3 for the remaining parameters.



Level1 & Level2 can be set for both High and Low Range.



### Select CC Static Mode

### Background

Constant current mode can be set to dynamic or static mode. Static mode is for manually varying the load for single channel load modules or to set a static load on dual channel modules.

Ensure the menu is in CC Mode. See page 121.



### Panel Operation

1. Press the F3 key until Static mode is selected.







Changing from static to dynamic mode will only affect the current (active) channel.

# **Editing CC Static Parameters**

#### **CC** Values

When using a single channel load module, Static Constant Current Mode has two operating current values A&B. If a dual channel load is used, only one current value is available per channel: A Value.

Ensure the menu is in CC Static Mode. See page 126.

		ange Static	Seq. Edit Confi	gure
Parameters	A Value	0~rating	A	
	B Value	0~rating	A	
	SlewRate	Load mod	ule depend	lent
	SlewRate	1		



Panel Operation 1. Use the Selector knob to highlight A Value.





2. Press the Selector knob to edit the selected value, then turn to increase or decrease the value.



OR

Use the number pad to enter a number.



# A Value

0.800



Press the selector knob or Enter to confirm selection.



4. Repeat steps 1-3 for the remaining parameters.



A & B Value have the same Range: High or Low.



#### Set to CR Mode

### Background

The PEL 2000 series load operates in three different modes, Constant Current (CC), Constant Voltage (CV), Constant Resistance (CR). Constant Resistance mode will maintain a constant resistive load, using variable current and voltage levels.

When a channel is active, the F1 key can be used to switch between each operating mode.





#### Panel Operation

 Press the CHAN button and use the selector knob to select a channel.



2. Press F1 until CR mode is displayed in the display panel.







Changing the operating mode will only affect the current (active) channel. Other channels will not be affected by any changes.

### Select CR Range

#### Background

Constant Resistance mode can run in high and low range. Range is dependent on the load module.

Ensure the menu is in CR Mode. See page 128.

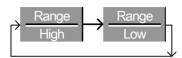




#### **Panel Operation**

1. Press the F2 (Range) key repeatedly until High or Low range is selected.





The range will be reflected in both the bottom menu system and the Current Operation Channel Status panel.

Low range Low

High range High





Changing the range will only affect the current (active) channel. Other channels will not be affected by any changes.

All resistance values and slew rates are dependent on Range, i.e., A Value in low range can be different from A Value in high range.

# Select CR Dynamic Mode

#### Background

Constant Resistance mode can be set to dynamic or static mode. Dynamic mode is used to automatically set varying load rates.

Ensure the menu is in CR Mode. See page 128.

Mode R	Range Dynamic	Configure
--------	---------------	-----------



### Panel Operation

1. Press F3 until Dynamic Range mode is selected.







Changing from static to dynamic mode will only affect only the current (active) channel.

## **Editing CR Dynamic Parameters**

#### CC levels

Dynamic Constant Resistance Mode has two operating resistance Levels, slew rates and timers.

Slew rates determine the speed at which the load will change from one level to the next.

The timers determine how long the load module/channel will stay at level 1 or level 2. See the CR operating description for details about slew rates and timers, page 65

Ensure the menu is in CR Dynamic Mode. See page 129.

=	— I Dynamic I	Configure
Level1	Minimum ~ ratin	gΩ
Level2	Minimum ~ ratin	gΩ
SlewRate _	Load module dep	vendent
SlewRate 7	<u>-</u>	
Timer1	0.025~30000.0ms	
Timer2	0.025~30000.0ms	
	Level1 Level2 SlewRate SlewRate Timer1	Level1 Minimum ~ ratin Level2 Minimum ~ ratin SlewRate Load module dep SlewRate Timer1 0.025~30000.0ms



Panel Operation 1. Use the Selector knob to highlight Level1.





Press the Selector knob to edit the selected level, then turn to increase or decrease the value.



OR

Use the number pad to enter a number.





100.000



3. Press the Selector knob or Enter to confirm selection.



4. Repeat steps 1-3 for the remaining parameters.



Level 2& Level 2 can be set for both High and Low Range.



#### Select CR Static Mode

### Background

Constant Resistance mode can be set to dynamic or static mode. Static mode is for manually varying the load for single channel load modules or to set a static load on dual channel modules.

Ensure the menu is in CR Mode. See page 128.



### Panel Operation

1. Press the F3 key until Static mode is selected.







Changing from static to dynamic mode will only affect the current (active) channel.

### **Editing CR Static Parameters**

### Background

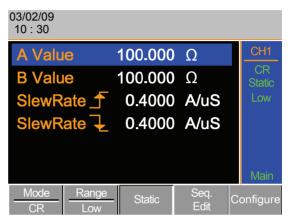
Single channel load modules have two resistance levels, A Value & B Value. Dual channel load modules have only one resistance level per channel, A Value.

Ensure the menu is in CR Static Mode. See page 132.

		ange ow Static	Seq. Edit Configure	
Parameters	A Value	0~rating	Ω	
	B Value	0~rating	Ω	
	SlewRate	<b>∱</b> Load mod	ule dependent	
	SlewRate -	Į		

Panel Operation 1. Use the Selector knob to highlight A Value.





2. Press the Selector knob to edit A Value / B Value, then turn to increase or decrease the value.



OR

Use the number pad to enter a number.



# A Value

100.000



Press the selector knob or Enter to confirm selection.



4. Repeat steps 1-3 for B Value (if applicable), rising and falling SlewRate.



A/B Value and rising/falling SlewRate can be set for both High and Low Range.



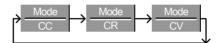
### Select CV Mode

### Background

The PEL 2000 series electronic load operates in three different modes, Constant Current (CC), Constant Resistance (CR), and Constant Voltage (CV).

When a channel is active, the F1 key can be used to switch between each operating mode.





### Panel Operation

 Press the CHAN button and use the selector knob to select a channel.



2. Press F1 until CV mode is displayed in the display panel.







Changing the operating mode will only affect the current (active) channel. Other channels will not be affected by any changes.

CV mode only operates in High range.

# **Editing CV Parameters**

### Background

Constant Voltage mode can be set to a maximum limit (Curr Limit). Using the current limit enables limiting the current draw.

When using CV mode on single channel load modules, two voltage levels can be sunk, A Value and B Value. On a dual channel load module, only one voltage level can be sunk per channel: A Value.

Ensure the menu is in CV Mode. See page 134.

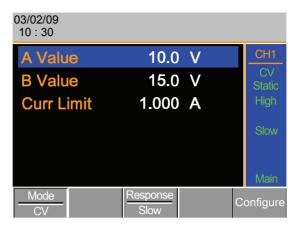
	Mode CV	Response Slow	Configure
Parameters	A Value	0~rating	V
	B Value	0~rating	V
	Curr Limit	Load modu	le dependent

Panel Operation

1. Use the Selector knob to highlight A Value.







2. Press the Selector knob to edit the selected value, then turn to increase or decrease the value.



OR

Use the number pad to enter a number.





10.0 V

Press the selector knob or Enter to confirm selection.



4. Repeat steps 1-3 for the remaining parameters.



When setting the current limit, please ensure that the current limit is within the test device's limits.

### Select CV Response Speed

### Background

Constant voltage mode has fast and slow response speeds. Quick current changes can induce line voltage, making it more difficult for the PEL load generator to maintain a constant current. In these types of conditions, slow response speed is recommended.

Maximum current range is dependent on the load module type.

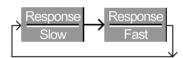
Ensure the menu is in CV Mode. See page 134.



### Panel Operation

1. Press F3 (Response) to switch between Fast and Slow response speeds.





Response speed settings will be reflected in the Current Operation Channel Status panel.

Slow response Slow speed

Fast response Fast speed





Changing the response speed will only affect the current (active) channel. Other channels will not be affected by any changes.



### Creating a Program Sequence

### Background

The PEL series has a total of 12 different programs and 10 sequences to each program. That totals to 120 different configurations.

Each Sequence in each program uses the settings saved from Memory Data (Memory MXXX). Memory Data contains settings such as the mode and range for each channel. Different Sequences can use the same Memory Data repeatedly. Each Sequence loads all channels at the same time, unless programmed otherwise.

Sequence1	
CH1 M001	Run
CH2 M001	On-Time
CH3 M001	Off-Time
CH4 M001	Short-Time
CH5 M001	P/F-Time
CH6 M001	Short CH1
CH7 M001	~
CH8 M001	Short CH8

Sequences are run sequentially to create a Program. There are 10 Sequences in each Program.



If less than 10 Sequences are desired for a Program, any additional Sequences can be skipped (not run).

Sequence 2 & 3 are skipped.





Parameters Memory M001 $\sim$ M120 Run Skip-Auto-Manual On-Time 0.1  $\sim$  60.0 S Off-Time Off - 0.1  $\sim$  60.0 seconds P/F Time Off - 0.1  $\sim$  (On-Time+Off-Time)-0.1 Short-Time Off - 0.1  $\sim$  On-Time

### Sequence Settings

1. Press the FUNC key then F1 (Program) to access the Program menu.



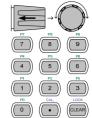


2. Use the Selector Knob to highlight PROG:.





3. Press the selector knob to edit PROG:, then turn to select the program number.



OR

Use the number pad to enter a program number.

Program: 01 ~12

4. Press Enter or push the selector knob to confirm.



5. Repeat steps 2-4 to choose the sequence number (SEQ:).

Sequence: 01 ~ 10

As sequences are executed sequentially, start at SEQ: 01.



Repeat steps 2-4 to configure the following for the current Program Sequence:

Memory: M001 ~M120

Choose which Memory data will be used for the sequence. CH1 MXXX ~ CH8 MXXX.

Run: Skip - Auto - Manual

Choose whether to run the sequence in the program automatically, skip the sequence or manually start the sequence.

On-Time: 0.1 ~ 60.0 seconds

Determines how long the sequence will run for (seconds).

Off-Time: Off  $-0.1 \sim 60.0$  seconds

Sets how long the sequence will stay off for (in seconds) between each sequence. Assuming Short time is not set to OFF, Off-Time will always run after On-Time.

Short Time: Off  $-0.1 \sim On$ -Time (seconds)

Determines how long a short circuit will last (seconds). However the shorting time cannot be longer than the On-time. Short Time will start at the same time as On-time.

P/F Time: Off –  $0.1 \sim \text{(On-Time+Off-Time)-0.1}$  (seconds)



The Pass(P)/Fail(F) Time can be set to 0.1 seconds less than the total test time. The total test time is defined as:

On-Time + Off-Time (seconds)

If Go/NoGo is turned on but the pass fail time is off, then Go/NoGo test will continue, but there will not be a specified pass/fail time window.

Short Channel: Off - 1~8 (CH1~CH8)

Each channel can be individually set to simulate a short circuit (CH1~8) or can have shorting disabled (Off). When Short Channel is set to Off, the channel is enabled.

Repeat the above steps for all ten sequences for the same (current) program.

Save Sequence

8. Press F3 (Save) to save all the sequence data for the current program.





Note the program data is not yet saved into Setup Memory. If you wish to save the Program to Setup Memory see page 204.

Recall Default

9. To recall the Default Program settings, press F4.





If the Default is recalled, all data will be lost. This does not include the internal Setup Memory. To see the default settings, see page 251.

# Program Chains

### Background

On the PEL 2000, there are up to 12 different programs containing 10 sequences.

If 10 sequences in a Program Sequence prove to be inadequate for testing, the PEL2000 series can chain different programs together, effectively making a larger Program Sequence. .

Unlike Program Sequences, Program Chains do not need to be run in numerical order. Up to 12 Program Sequences can be chained together

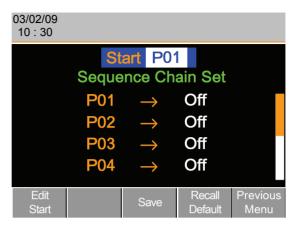


### Panel operation

- 1. Create 1 or more Program Sequences.
- Page 138
- 2. If Program Sequences were created in a different session, ensure the programs have been loaded from Setup Memory.
- Page 204
- 3. Press the FUNC key, then Program (F1), followed by Chain (F1).







4. Use the selector knob to edit Start and confirm which Program Sequence (PXX) will start the program chain. Any Program (P01~P12) can be used to start a Program Chain.



5. Use the Selector knob to scroll down to P01 (Program 1).



6. Use the Selector knob to choose the program that will execute after P01 (P02~P12).



OR

Select (Off) to end the Program Chain after (P01).

OR

Select (P01) to execute after P01, this will create a continuously looping Program Chain.

P01 → Off – P01~P12

7. Repeat the above procedure to P02~P12 to complete the program chain.

The Program Chain ends at the first Program (PXX) that is followed by Off. It is possible to create continuously looping program chains.

### Save Program Chain

8. Press F3(Save) to save the program chain.





Note the Program Chain data is not yet saved into Setup Memory. If you wish to save the Program Chain to Setup Memory see page 204.

#### Recall Default

9. To recall the Default program chain, press F4.





If the Default is recalled, Start will revert to P01 and all program sequences will be set to Off.

### Previous Menu

10. Press F5 (Previous Menu) to return the Sequence menu.



### Running a Program

### Background

Once a Program Chain/Program Sequence has been created, it can be executed. As Program Sequences apply to all the channels, any channels that don't need to be active (load off) can be programmed in the Active Channel menu. At Default, all channels are set to (load) Off.

EXT will be shown next to any channels set to external channel control.

### Panel operation

1. Create 1 or more Program Sequences.

Page 138.

2. Create a Program Chain.

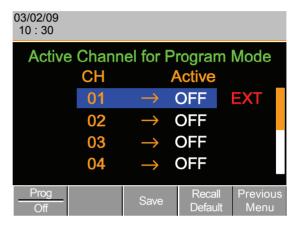
Page 143.



3. Press the FUNC key, Program (F1) and Active Channel (F2).



Channel 1 (CH01) will be highlighted. Note CH1 has CH CONT set to External



4. Edit the channel using the Selector knob.



CH 01~08: ON (activate channel) – OFF (not activated)

5. Press Enter or push the selector knob to confirm the selection.



6. If needed, repeat steps 4-5 for the remainder of the channels.



If all channels are Active OFF, a program cannot be run as there will be no channels active.

Save Program

7. To save press F3.



Recall Default

8. To recall default settings press F4





If the Default is recalled, all channels will revert to Active OFF.



Previous Menu

9. Press F5 (Previous Menu) to return to the Sequence menu.

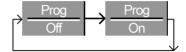


Turn Program On/Off

10. Press F1 (Prog) to turn On or Off the current Program.



Pressing F1 will cycle from Program On to Off.



11. PROG will appear on the mainframe status panel when the program is turned on.



Run Program

12. Press the load key on the mainframe to start the Program.



13. The Run Program screen appears.





As each sequence or program is completed the screen will update to display the active sequence/program. Notice that if a channel has been set up with Go/NoGo limits, a pass (GO) or fail (NG) will be displayed on the main display as well as the local load module display.

The program icon will become orange when a program has started.



If the Active=OFF for all the channels then "No Active Channel" will be displayed instead of channel numbers.



Each active load module will display the output as the program runs.

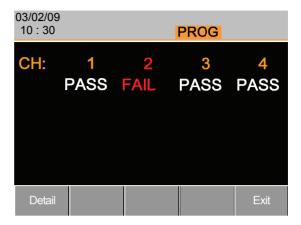
14. If Run was configured to manual in any of the program sequences, press F2 (Next) to continue the program sequence, otherwise the program will continue automatically.



15. Press F1 (Stop) at any time to abort the program when it is running.







When the program has finished, the physical channels that have run will be displayed, a PASS or FAIL will be displayed if Go/NoGo testing has been set.

16. When the program has finished, press F1 to see any result details.





The Program (P) and Sequence (S) numbers for the Program are displayed on the left hand side and the Go/NoGo (G/N) results are displayed on the right hand side for each channel in the program.



Use the Selector knob to scroll down to view the remainder of the list if necessary.



17. Press F5 to exit at any time.



Upon exiting, the previous menu before running the program will load.

## Edit Sequence

### Background

The Sequence function can be configured to create a unique load profile to accurately simulate loads in real time for single or multiple loads. For details see page 74.

Each Sequence is composed of a number of points with customizable current/resistance, slew rate and duration times. Each sequence can be looped an infinite amount of times. Sequences are only applicable for CC (Static) and CR (Static) modes.

#### **Parameters**

Value

 $0\sim \text{rating}*1.02 \Omega / A$ 

SlewRate <u></u>

Load module dependent

SlewRate **↓** 

Duration Time 0.0001~60,000 seconds

#### Panel operation

1. Choose a channel and mode.

Page 119, 122

Press the CHAN key, F4 (Seq. Edit) to enter the Sequence Edit menu.







3. Use the Selector knob to highlight Value.



Press the Selector knob to edit the Value, then turn to increase or decrease the value.



OR

5. Use the number pad to enter a number.



### Value

0.800 A



Press the Selector knob or Enter to confirm selection.



Repeat for rising and falling Slew Rate and Duration Time.

Add Point

To add an extra point after the current point, press Add Point (F1).



Range

001~120



Add Point will insert a new point directly after the current point. The value of the current/resistance of the inserted point will be the average of the point before and after. All other settings will remain unchanged.

Delete Point

To delete the current point, press Delete Point (F2).



Edit previous point

10. Use the selector knob to change the current point number.









The Point number can only be changed if more points have already been added.

Save Sequence

11. Press Save (F3) to save the sequence.





The save icon will only appear after a change has been made in the menu.

### Create Sequence Loop

### Background

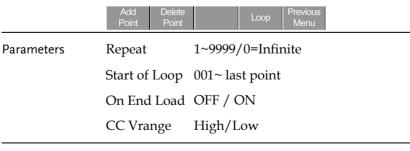
Sequences can be looped a number of times. The loops can be started at any point in the sequence. The Start of Loop function determines which point will start each repeating loop.

The On End Load function will set the load to on or off at the end of a sequence until the end of the last sequence.

CC Vrange sets the range in CC mode for Sequences.

See page 74 for more details.

Ensure the menu is in the Seq. Edit menu and that a sequence has been created. See page 151

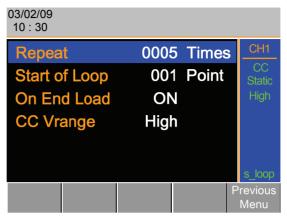


Panel operation

1. Press Loop (F4) to enter the Loop menu.







2. Use the Selector knob to highlight Repeat.



3. Press the Selector knob to edit Repeat, then turn to increase or decrease the value.



OR

4. Use the number pad to enter a number.



## Repeat

0005 Times

5. Press the Selector knob or Enter to confirm selection.



6. Repeat for the remaining parameters.

Save Loop

7. Press Save (F3) to save the loop.



## **Channel Duration Time Settings**

Background	Bac	kground
------------	-----	---------

Each sequence can have the timing duration data of another sequence. For example CH1's sequence can import the timing duration settings of CH2's sequence.

This is useful to quickly compare two different loads to the same timing characteristics. See page 74 for more details.

Each channel's sequence can be turned off by configuring the channel Setting to OFF. If a channel uses the same channel number, i.e CH 01  $\rightarrow$  01, then the duration time settings will not be altered for that channel.

One channel must output a Trigger Sequence Signal via PIN4 of the frame link connector if a sequence is run. For more details see page 74.

Any channels with channel control (CH CONT) set to external will be shown on the right side as EXT.

Parameter

CH 01~08

Range OFF ~ maximum channels

TRIG

OUT

Ensure at least one sequence has been created and saved. Page 151

### Panel operation

 Press FUNC, then Sequence (F2) to enter the Channel Duration Time menu.







Note CH1 is used as the trigger source. CH2 has CH CONT set to external.

2. Use the Selector knob to highlight a channel.



3. Press the Selector knob to edit the channel, and then turn to choose which channel's Duration Time Setting to import.



Range Ch

Ch 01~08 / OFF



Press the Selector knob or Enter to confirm selection.



Trigger Out Channel 5. Press Define TRIG OUT (F2) if you want the currently selected channel to output the Trigger sequence signal.



6. Repeat for any other channel.

7. Press Save (F3) to save the settings.



### Run Sequence

### Background

Like Programs, Sequences must be turned "ON" before they can be run.

When running a Sequence, the front panel function keys, number pad, operation keys and selector knob are disabled for the specific channel(s). The load module panel is also disabled (bar the display key) for the specific channel.

Channels that do not have a Sequence can still be edited by changing channels via the CHAN key or by using the local load module.

Ensure at least one Sequence has been Page 151 created and saved.

Ensure the Channel Duration Time Page Settings have also been configured and that no Sequence (CH01~08) that you wish to run are set to OFF.

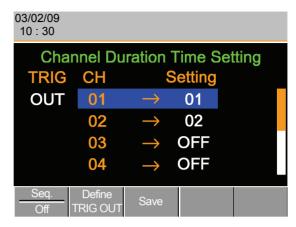
Page 155

### Panel operation

1. Press FUNC, then Sequence (F2) to enter the Channel Duration Time Setting menu.







2. Press Seq. (F1) to turn on the Sequences.



3. SEQ will be displayed on the Mainframe Status panel.

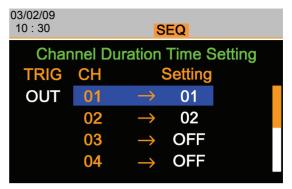


4. Press the LOAD key to run all the Sequences.



Run SEQ Mode will be displayed on the bottom of the display for the specific channels.





Run SEQ Mode

Stop the load

6. Press the LOAD key again or wait for the Sequence (if not infinitely looped) to end/stop the load.



Turn off SEQ

7. Press Seq. (F1) to turn OFF the Sequence(s) when the load is not running.





All UI keys/dials will be disabled for all channels that run a Sequence, bar the function keys and R/L keys.



# **Channel Configuration**

The Channel Configuration chapter describes the configuration options for individual channels. Any configuration settings that are changed only apply to the current channel, other channels will not be changed.

annel Configuration160	)
Accessing the Configuration Menu 161	
Setting (OCP/OVP/OPP/UVP)162	
Protection Clear165	
Setting the CC Voltage Range165	
Adjusting the Von Voltage and Latch 167	
Configuring the Short key168	
Configuring Channel Control170	
Configuring the Independent Setting . 171	
Configuring the Load Delay Time 173	
Configuring Step Resolution175	
Go/NoGo177	

## Accessing the Configuration Menu

Background

The configuration menu is used to access instrument settings and properties as well as set the protection levels for each channel.

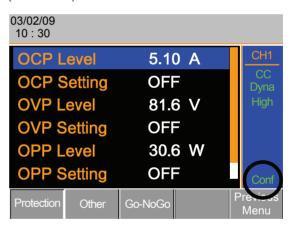
### Panel operation

 Select the channel to be configured by pressing the CHAN key and using the Selector knob.



2. Press the F5 (Configure) key to enter the configuration (Protection) menu.







## Setting (OCP/OVP/OPP/UVP)

### Background

Over Protection is used to set the voltage, current or power limit. In the event that the current, voltage or power exceeds the over protection settings, the load module alarm will show an error message and beep an alarm.

When tripped, Under Voltage Protection (UVP) will turn off the load. UVP trips when the load voltage drops below a set limit.

Only when the protection settings are set to On (XXP Setting -On) will the protection modes be active.

All protection settings can be set to 2% higher than specification rating.

Clear

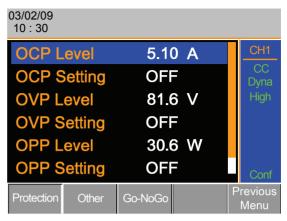
Parameters	OCP Level	0~Rating A +2%
	OCP Setting	ON/OFF/Clear
	OVP Level	0~RatingV+2%
	OVP Setting	ON/OFF/Clear
	OPP Level	0~RatingW+2%
	OPP Setting	ON/OFF/Clear
	UVP Level	0~RatingV+2%

Panel operation

Ensure the menu is the configuration menu. See page 160.

**UVP** Setting

Protection	Other	Go-NoGo		Previous Menu
------------	-------	---------	--	------------------



1. Use the Selector knob to highlight OCP Level.



2. Press the Selector knob to edit the selected level, then turn to increase or decrease the value.



OR

3. Use the number pad to enter a number.



## **OCP Level**

5.10 A



Press the Selector knob or Enter to confirm selection.



5. Use the Selector knob to highlight OCP Setting.





Use the selector knob to turn ON, OFF or CLEAR the OCP Setting.



7. Repeat steps 1-5 for:

**OVP** Level

**OVP Setting** 

**OPP** Level

**OPP Setting** 

**UVP** Level

**UVP** Setting

Clearing an Alarm When any of the protection settings are tripped, Alarm will be shown on the Mainframe Status Panel and an alarm tone will sound by default.



8. Turn the load off by pressing the Load key and turn off the load input.



Change the XXP Setting to Clear to clear the alarm.





See pages 59 and 239 to output alarms via the Go/NoGo output terminal.

The configuration settings only apply to the current channel.

### **Protection Clear**

Background

When any of the protection circuits have been tripped, the Protection Clear function can be used to reset the alarms.

Panel operation

Ensure the menu is in the configuration menu. See page 160.



1. Turn the load off by pressing the load key if necessary.



2. Use the selector knob to scroll down to Protection Clear.



Press the Selector knob or Enter to clear all.





The configuration settings only apply to the current channel, other channels will not be affected.

## Setting the CC Voltage Range

Background	The Constant Current Voltage range can be set to high or low.	
Parameter	CC Vrange High/Low	
Panel operation	Ensure the menu is in the configuration menu. See page 160.	
	Protection Other Go-NoGo Previous Menu	



1. Press the F2(Other) key to enter the Other menu.





2. Use the Selector knob to highlight CC Vrange.



3. Press the Selector knob to edit CC Vrange, then turn to increase or decrease the range.



# **CC Vrange**

## High

4. Press the Selector knob or Enter to confirm selection.





The configuration settings only apply to the current channel.

## Adjusting the Von Voltage and Latch

Background

The Von Voltage is the voltage point at which the load module will start to sink current. When Von latch is set to ON, the load will continue to sink current after being tripped, even if the voltage drops below the Von Voltage level. The step resolution of Von Voltage is load module dependent.

**Parameters** 

Von Voltage 0.0~Rating volts

Von Latch ON/OFF

Panel operation

Ensure the menu is in the configuration menu. See page 160.



1. Press the F2(Other) key to enter the Other menu.





2. Use the Selector knob to highlight Von Voltage.





Press the Selector knob to edit 3. the selected value, then turn to increase or decrease the value.









## OR

Use the number pad to enter a number.

## Von Voltage





Press the Selector knob or Enter to confirm selection.



Repeat steps 3 to 5 to turn Von Latch ON or OFF

For details about Von and Latch settings please see page 81.



The configuration settings only apply to the current channel, other channels will not be affected.

## Configuring the Short key

### Background

The Short Key is used to simulate a short circuit. The Short key can be configured to toggle (press SHORT on the load module to toggle ON or OFF) or to Hold (the SHORT key is held to short the load.

#### Parameter

Short Key Hold/Toggle

### Panel operation

Ensure the menu is in the configuration menu. See page 160.

Protection	Other	Go-NoGo		Previous Menu
------------	-------	---------	--	------------------

1. Press the F2(Other) key to enter the Other menu.





2. Use the Selector knob to highlight Short Key.



3. Press the Selector knob to edit the selected setting, turn to change the setting.





**Toggle** 

Press the Selector knob or Enter to confirm selection.





The short key can only be used when the load is on.



## Configuring Channel Control

### Background

When Channel Control (CH CONT) is set to External, it will disable editing the active channel load. Instrument buttons and knobs can still be used to access the menu for the active channel or to edit other channels that do not have channel control active. This prevents settings on the active channel from being changed on the local machine. See pages 56 & 85 for details.

#### Parameter

CH CONT

Panel/External

### Panel operation

Ensure the menu is in the configuration menu. See page 160.



1. Press the F2(Other) key to enter the Other menu.





2. Use the Selector knob to highlight CH CONT.



3. Press the Selector knob to edit the selected setting, turn to change the setting from Panel to External.



## **CH CONT**

## **External**

Press the Selector knob or Enter to confirm selection.



Channel control is now activated. To turn Channel Control off, CH CONT must be set to Panel again. When Channel Control is active, EXT will be displayed on the side panel for the active channel.





Channel Control can only be activated on the active channel; other channels will not be affected.

### Configuring the Independent Setting

### Background

The Independent setting allows a channel to be load independent from the mainframe. What this means is that a load module with Independent set to ON can only load from the local load module. If the LOAD ON/OFF key is pressed from the mainframe, the channel with Independent set to ON will be unaffected by the mainframe, except when running a program.

**Parameter** 

Independent ON/ OFF



Panel operation

Ensure the menu is in the configuration menu. See page 160.



1. Press the F2(Other) key to enter the Other menu.





2. Use the Selector knob to highlight Independent.



Press the Selector knob to edit the selected setting, turn to change the setting.



## Independent

OFF

4. Press the Selector knob or Enter to confirm selection.





When a channel has been set to independent, an asterisk will be shown next to the channel number indicator in the Current Operation Channel Status panel.



The configuration settings only apply to the current channel, other channels will not be affected



## Configuring the Load Delay Time

Background

The mainframe can delay loading a channel by up to 10 seconds. However the Delay Time is only applicable for manual loading. Delay Time is not applicable to Programs or Sequences.

Parameter

Load D-Time 0~10 S

Parameter Load D-11me

menu. See page 160.



1. Press the F2(Other) key to enter the Other menu.





Use the Selector knob to 2. highlight Load D-Time.

> Note: Load D-Time is below Independent, off-screen.



3. Press the Selector knob to edit the selected setting, turn to change the setting.



OR

Use the number pad to enter a number.



## **Load D-Time**

0.0 S



4. Press the Selector knob or Enter to confirm selection.





The Delay Time only applies to the current channel: other channels will not be affected.

Delay time only applies when the load is manually turned on or during start up with the Auto Load On setting (page 182).

**OPFRATION** 



## Configuring Step Resolution

Dackground	Bac	kground	
------------	-----	---------	--

The CC, CV and CR step resolution settings can be edited in the configuration menu. The minimum and maximum step resolution of each channel is dependent on the load module. For more information on step resolution see page 81.

Parameters		Minimum*	Maximum*	Unit
	CCH Step	HR/4000	HR/2	Amperes A
	CCL Step	LR/4000	LR/2	Amperes A
	CRH Step	HR/4000	HR/2	Siemens \( \mathcal{U} \)
	CRL Step	LR/4000	LR/2	Siemens \( \mathcal{U} \)
	CV Step	HR/4000	HR/2	Voltage V
	* HR = High range, LR = Low range			

### Panel operation

Ensure the menu is the configuration menu. See page 160.



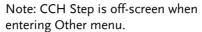
1. Press the F2(Other) key to enter the Other menu.







2. Use the Selector knob to scroll down to highlight CCH Step.





3. Press the Selector knob to edit the selected setting, turn to change the setting.



OR

Use the number pad to enter a number.



## **CCH Step**

0.002 A



4. Press the Selector knob or Enter to confirm selection.

5. Repeat steps 2-4 to edit the step resolution of:

CCL Step

**CRH Step** 

CRL Step

CV Step



The Step resolution settings only apply to the active channel, other channels will not be affected.

## Go/NoGo

### Background

Go/NoGo mode is used to set threshold limits. When a load is within the limit(s) it is considered to be "Go", when the load has exceeded the limit it is considered to be "NoGo".

Go/NoGo limits can be set as either absolute values (Entry Mode set to "Value") or as a percentage offset from a nominal (Center) value (Entry Mode set to "Percent").

Go/NoGo can be used in both high and low ranges, as well as CC, CV, and CR modes. The Go/NoGo status can be read using the rear Go/NoGo output.

A delay time can also be imposed for up to 1 second.



Any Go/NoGo configuration only applies to the current channel with the same mode and range.

Parameters
I didilictel 3

	Value	Percent
CC Mode	High: V	High: %
CR Mode	Low: V	Low: %
		Center: V
CV Mode	High: A	High: %
	Low: A	Low: %
		Center: A
Delay Time	e 0.0~1.0 seconds	

Panel Operation En

Ensure the menu is in the Configuration menu. See page 160.

Protection	Other	Go-NoGo		Previous Menu
------------	-------	---------	--	------------------



Choose Absolute / 1. Percentage limits

Press (F3) Go-NoGo to access the Go/NoGo menu.



2. Use the selector knob to edit Entry Mode.



 Choose Value for absolute limits or Percent for percentage offset limits.

# Entry Mode Value

Or

## **Entry Mode** Percent

4. The menu changes according to the selection.

Value







 Use the Selector knob and number pad to edit Delay time, High, Low and Center (Percent mode only).







Press the selector knob or Enter to confirm each value.





### Turn Go/NoGo On/Off

7. Use the Selector knob to edit Spec Test.



8. Choose ON to turn on Go/NoGo.

# **SPEC** test

ON

9. Choose OFF to turn off Go/NoGo.

## **SPEC test**

**OFF** 

When SPEC test is set to ON, SPEC will be displayed in the Current Operation Channel Status panel.





# Mainframe Configuration

The Mainframe Configuration chapter describes configuration settings that apply to all channels and general interface settings.

Mainframe Configuration	180
Accessing System Information	
Accessing the Load Menu	182
Configuring the Date and Time	183
Adjusting the Speaker	184
Adjusting the display settings	185
Adjusting the Frame Control	.187
Adjusting the Knob Control Type	188
Configuring Alarm Sound	190
Configuring Go/NoGo Alarm Sound	.191
Adjusting Slave Knob Settings	192
View Language Settings	194

# **Accessing System Information**

Background The System Information displays the mainframe and load module(s) serial numbers. **Parameters** MainFrame Ver: Mainframe firmware version and date (month/day). Mainframe Serial number. PEL-200X SN: SlotX(Y)Ver:The version number of the Xth load module occupying the Xth slot with channel number Y. PEL-20XX SN: The serial number and module model of the Xth load module Y designates the first channel of each installed load module. For example if two dual channel load modules are installed, then Ch1&3 will be used for

Panel operation

 Press the Shift Key then the Help key to access the Utility menu/System Info menu.

the firmware and serial number.







# Accessing the Load Menu

## Background

The PEL series is able to automatically start loading from the last program or load setting.

If Auto Load On is set to Load, the last load setup used before the machine was reset will automatically start to load upon startup.

If Program is set as the Auto Load On configuration, the last program executed will start upon the next start up.

**Parameters** 

Auto Load

ON/OFF

Auto Load On Load/Program

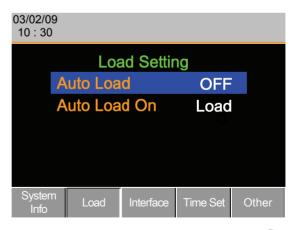
## Panel operation

 Press the Shift Key then the Help key to access the Utility menu.



2. Press F2 (Load).





3. Press the Selector knob, then turn to choose Auto Load.





4. Press the Selector knob or Enter to confirm selection.

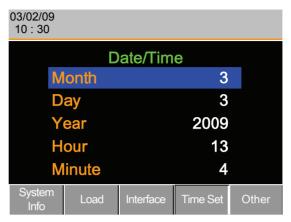


5. Scroll to Auto Load On and repeat the steps.

# Configuring the Date and Time

Background	The PEL series is able to display the time and date on the Mainframe Status panel, it is also used to tag files that are saved.  Time information is displayed on the top-left hand side.		
Parameters	Mo	onth	Day
	Ye	ar	Hour (24 hour)
	Minute		
Panel operation	1.	Press the Shift Key then the Help key to access the Utility menu.	
	2.	Press F4 (Time Set M access the Time Set M	7





3. Use the Selector knob to highlight Month.



4. Press the Selector knob, then turn to increase or decrease the Month.



5. Press the Selector knob or Enter to confirm selection.



6. Repeat steps 3-5 for the Day, Year, Hour and Minute.

# Adjusting the Speaker

# Background

The PEL series has an internal speaker for both the mainframe and load modules. The speaker function turns On/Off the sound for the UI (key presses and scrolling). The speaker setting will not alter the sound for protection alarms or Go/NoGo alarms.

Parameter

Speaker ON/OFF



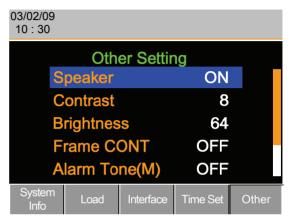
Panel operation

1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F5 (Other Menu).





3. Use the Selector knob to highlight Speaker.



4. Press the Selector knob to edit Speaker, then turn to change from On to Off and vice versa.







Press the Selector knob or Enter to confirm selection.



# Adjusting the display settings

Background

The PEL series has a TFT LCD display. The display brightness and contrast can be controlled via the utility menu.



Parameters	Brightness	50~90	50(low)	90(bright)
	Contrast	3~13	3(low)	13(high)

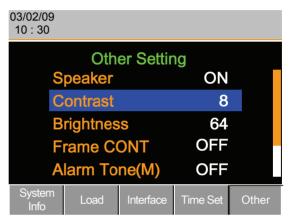
## Panel operation

1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F5 (Other Menu).





3. Use the Selector knob to highlight Contrast.



Press the Selector knob to edit contrast, then turn to increase or decrease the value.



# Contrast



Press the Selector knob or Enter to confirm selection.



6. Repeat steps 3-5 for the Brightness.

# Adjusting the Frame Control

## Background

Frame control is used to control a number of different frame linked mainframes (slaves) with a master mainframe. For information on frame control, frame control interface and connection see pages 54 & 236.

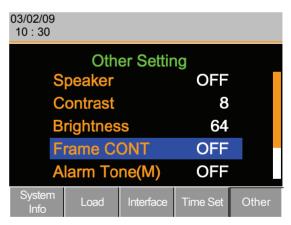
## Panel operation

- 1. Connect the mainframes using a Page 54. frame link connection.
- 2. On the master mainframe, press the Shift Key then the Help key to access the Utility menu.



3. Press F5 (Other Menu).





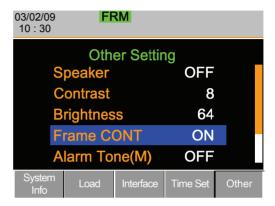
Use the Selector knob to highlight FrameCONT.





Press the Selector knob to edit, then turn to turn Frame CONT (frame control) ON or OFF.





When Frame CONT is set to ON the mainframe will display FRM (Master) or FRS (Slave) on the top of the display.

 Repeat the above steps for any connected slave mainframe units.

Frame control is now ready for both master and slave mainframes.

# Adjusting the Knob Control Type

## Background

The load module control knobs can be set to operate independently to the mainframe.

With the Knob type set to Updated, dependent operation is activated. Both the local (load module) selector knob and mainframe selector knob can change the resistance (CR mode), current (CC mode) and voltage (CV mode). Changes from local mode are updated on the mainframe and vice

versa.

With the Knob type set to Old, independent operation is activated. Local operation changes do not change the setting/values on the mainframe.

#### Parameter

## Knob Type Updated/Old

#### Panel operation

 Press the Shift Key then the Help key to access the Utility menu.



2. Press F5 (Other Menu).





3. Use the Selector knob to move the cursor down to Knob Type (below the initial screen).



4. Press the Selector knob to highlight Knob Type, then turn to change to Old/Updated.





5. Press the Selector Knob or Enter to confirm selection.





# Configuring Alarm Sound

## Background

The PEL series has two different types of alarms, one located on the mainframe (Alarm Tone M) and one for each load module (Alarm Tone S).

Alarm Tone(M)/(S) can individually be set ON or OFF.

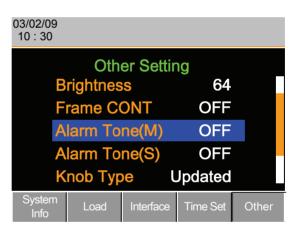
## Panel operation

1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F5 (Other Menu).





3. Use the selector knob to highlight Alarm Tone(M)





4. Press the Selector knob to select the master alarm (Alarm Tone(M)), turn to edit and press to confirm selection.



# Alarm Tone(M)



5. Repeat the steps to edit the slave alarm (Alarm Tone(S)).

# Configuring Go/NoGo Alarm Sound

## Background

When any Go/NoGo limits are tripped from any channel, a tone can be set as an alarm.

The Go-NoGo tone alarm settings apply to all channels.

## Parameter

## Go/NoGo Tone ON/OFF

## Panel operation

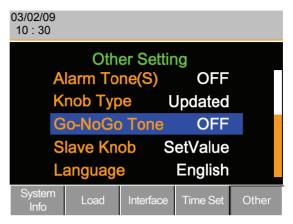
1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F5 (Other Menu).







3. Use the Selector knob to move the cursor down to Go-NoGo Tone (below the initial screen).



 Press the Selector knob to highlight Go-NoGo Tone, then turn to change to ON/OFF.





5. Press the Selector Knob or Enter to confirm selection.



# Adjusting Slave Knob Settings

### Background

Channel loads can be edited using the local load module or the Mainframe. When using the local load module selector knob (slave knob) to edit a load, the load module display can be set to two different types: SetValue and Measured.

When a load is ON, SetValue will always display the set value (A Value, B Value) on the local load module display whilst "Measure" will show the actual measured value when editing the load. These settings apply to all channels.

The "Measure" setting can be temporarily disabled by pressing the local load module selector knob to display the "SetValue" instead of the "Measure" value in the local load module display.

#### Parameter

## Slave Knob Measure/SetValue

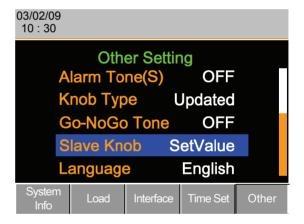
## Panel operation

1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F5 (Other Menu).





3. Use the Selector knob to move the cursor down to Rotate Knob (below the initial screen).



4. Press the Selector knob to highlight Rotate Knob, then turn to change to Measure/SetValue.



Rotate Knob SetValue



5. Press the Selector Knob or Enter to confirm selection.



# View Language Settings

Background

The language settings can be viewed in the Utilities menu.

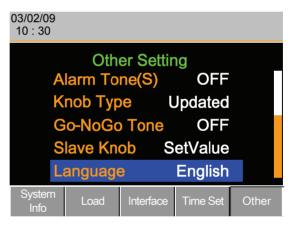
Panel operation

1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F5 (Other Menu).





3. Use the Selector knob to move the cursor down to Language (below the initial screen).



# Interface Configuration (settings)

The Interface Configuration chapter describes configuration settings that apply when using the PEL-2000 with a remote connection. There are three interface options for remote control: RS232, GPIB and USB. Only one interface can be used at a time. For more details about remote control and interface connections, see the Interface section on page 232.

Interface Configuration (settings)	195
Configuring RS232 Connection	
Configuring the GPIB Address	198
Configuring USB Remote Connection.	199



# Configuring RS232 Connection

Background	When using RS232 a number of parameters need to be set. These include Baud rate, Stop Bit and Parity. When setting RS232 parameters, ensure they match that of the host machine.		
Parameters	Baud Rate	2400/4800/9600/19200/38400	
	Stop Bit	1~2	
	Parity	None/Odd/Even	
_		TITLITY	

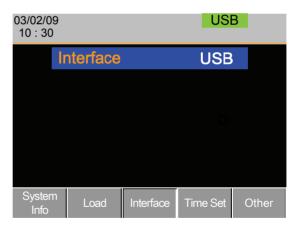
## Panel operation

1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F3(Interface Menu).





3. If the Interface mode is not RS232, use the Selector knob to edit Interface.



4. Choose RS232.

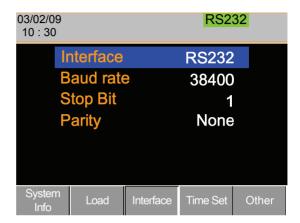




5. Press the Selector knob to confirm.



6. The RS232 Menu appears.



7. Use the Selector knob to edit Baud rate, Stop Bit and Parity.





The Baud Rate, Stop Bit and Parity must match that of the host machine.



# Configuring the GPIB Address

Background When using GPIB, an address must be specified.

Parameters Address 01~30

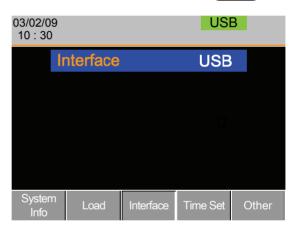
Panel operation

1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F3(Interface Menu).





3. If the Interface mode is not GPIB, use the Selector knob to edit Interface.



4. Choose GPIB.

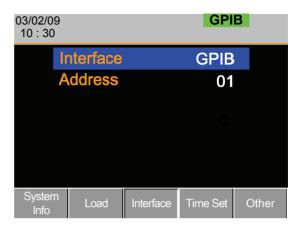


Press the Selector knob or Enter to confirm selection.



6. The GPIB menu appears.





7. Use the selector knob to edit the GPIB address.





The GPIB Address must match that of the host machine.

# Configuring USB Remote Connection

Background

Of the three interface options, USB is the easiest to use.

Panel operation

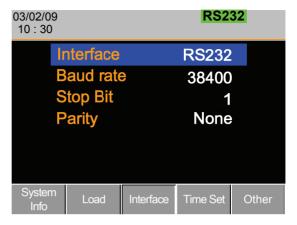
1. Press the Shift Key then the Help key to access the Utility menu.



2. Press F3(Interface Menu).







If the Interface mode is not USB, use the Selector knob to edit Interface.



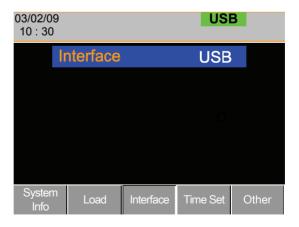
4. Choose USB.



5. Press the Selector knob to confirm.



6. The Interface will become USB.



# Save / Recall

Save / Recall	201
•	Recalling Channels 202
Saving/	Recalling Preset memory 204
Saving/I	Recalling Setup Memory 206
Setting t	the Default USB Path/File 208
Saving S	Setups to USB Memory 213
Saving/I	Recalling Memory Data to USB216
Saving/I	Recalling Presets to USB 220
Saving/I	Recalling Sequences to USB 224
Quick P	reset Recall/Save228
Recall S	etup Memory (Frame link) 229
Recall P	reset Memory (Frame link) 230
Recall Fa	actory Defaults231



# Saving/Recalling Channels

## Background

The PEL 2000 series can save data for up to 120 different channel configurations. Each channel is represented by 120 memory slots using the onboard memory.

Memory is used in program sequences or for individual channel setups. For further details on memory, see page 89.

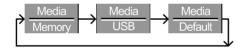
## Panel operation

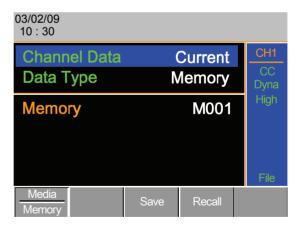
1. Press the File key.



2. Press F1 repeatedly until the Media Memory menu appears.







3. Use the Selector Knob to edit Channel Data and Data Type.



4. Choose Current and Memory.



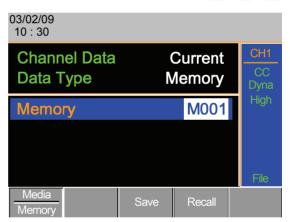
5. Press the Selector knob to edit Memory (M001-M120)



OR

Use the number pad to enter a number.





6. Press F3 to Save or F4 to Recall the memory settings.



7. A message will indicate when a save has been successful

# Memory No 001 Save OK



The display will revert to the channel menu after recalling memory. Remember the memory is only saved/recalled for the current channel.



# Saving/Recalling Preset memory

## Background

The PEL 2000 series can store up to 10 presets for each channel. The presets can be saved or recalled either individually for each channel (Channel Data: Current) or at the same time (Channel Data: All), using the All option.

For further details on memory, see page 89.

## Panel operation

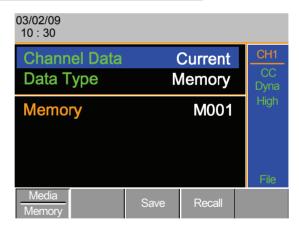
1. Press the File key.



2. Press F1 repeatedly until the Media Memory menu appears.







3. Use the Selector Knob to edit Channel Data and Data Type.



4. To save or recall only the active channel, choose Current and Preset. To save or recall all the presets choose All and Preset.



Save / Recall Current Channel Channel Data Current

Data Type Preset

Save / Recall All Channels Channel Data All
Data Type Preset

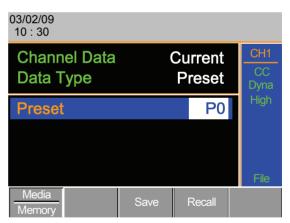
5. Press the Selector knob to edit Preset (P0-P9)



OR

Use the number pad to enter a number.





6. Press F3 to Save or F4 to Recall the Presets.



7. A message will be displayed when the save is complete.

# Preset P0 Save OK





The display will revert to the channel menu after recalling memory.

# Saving/Recalling Setup Memory

## Background

The PEL 2000 series can store up to 4 different setups using the onboard memory. Each setup can be saved from the file menu. Using Setup Memory, each channel will be saved. For further details on memory, see page 89.

#### Panel operation

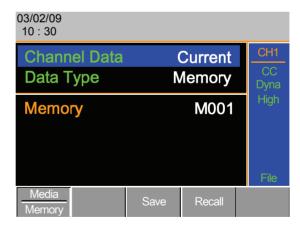
1. Press the File key.



Press F1 repeatedly until the Media Memory menu appears.







3. Use the Selector Knob to edit Channel Data and Data Type.



4. Choose All and Setup.





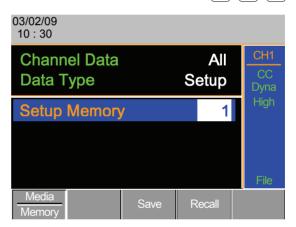
5. Press the Selector knob to edit Setup Memory (1~4)



OR

Use the number pad to enter a number.





6. Press F3 to Save or F4 to Recall the Setup Memory.



7. A message will be displayed when the save/recall is complete.

Setup Memory 1 Save OK
Setup Memory 1 Recall OK



# Setting the Default USB Path/File

## Background

When saving files to a USB memory stick the files will be saved into the root directory if a file path has not been set.

## Panel operation

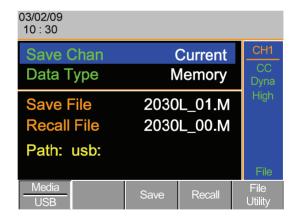
- 1. Insert a USB flash drive into the front panel USB slot.
- 2. Press the File key.



3. Press F1 repeatedly until the Media USB menu appears.

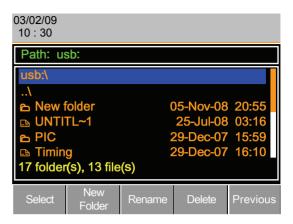






4. Press F5 (File Utility).





The top section (window) shows the current USB path.

## There are 5 options:

- **Select**; Selects the current USB path as the default file path to save. (Step 5)
- New Folder; Creates a new folder (Step 7)
- Rename; Renames the current folder/path (Step 13)
- Delete; deletes the current file/path name. (Step 20)

## Select Default Path

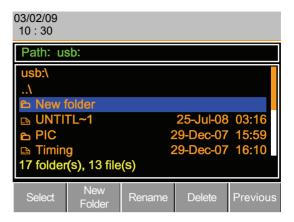
5. Use the Selector knob to highlight the new path directory



6. Press F1(Select) to select the new default directory path.







The new path will be shown in upper Path box in green.

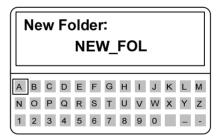
#### Path: usb\New folder

## Create New Folder

7. To create a new directory, Press F2(New Folder)



The On-Screen keyboard (OSK) appears. The directory has an 8 character size limit



8. Use the Selector knob to scroll left and right through the keys.





9. When a key is highlighted use the selector knob, F1 or Enter to confirm a key entry.



10. Use F2 (Back Space) to delete any previous entries/mistakes.



11. Press F3 (Save) to save the directory name.



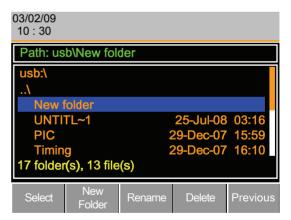
12. Press F5 (Previous menu) to continue to the previous menus



Rename Folder

13. Use the Selector knob to highlight the file/directory that needs to be renamed.





14. Press F3(Rename)





The On Screen Keyboard appears

# Rename: New folder A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

15. Use the Selector knob to scroll left and right through the keys.



16. When a key is highlighted use the selector knob, F1 or Enter to confirm a key entry.



17. Use F2 (Back Space) to delete any previous entries/mistakes.



18. Press F3 (Save) to save the directory name.



19. Press F5 (Previous menu) to continue to the previous menus



Delete File Name

20. Use the Selector knob to highlight a file/directory.



21. Press (F4) delete.





22. To confirm deletion, press F4 again.





## Saving Setups to USB Memory

## Background

Setup data contains all the channel data including Memory, Presets and Program Sequences.

There are four setups in internal memory. When saving to USB, all four setups will be saved. Conversely, when recalled, all four setups will be recalled to main memory.

The file extension \*.S is used for Setup data only.

**Parameters** 

Save File 200X0\_XX.S

Update File 200X0\_XX.S

Panel operation

1. Insert a USB flash drive into the front panel USB slot.



2. Ensure the USB path has been set.

Page 208.

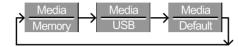


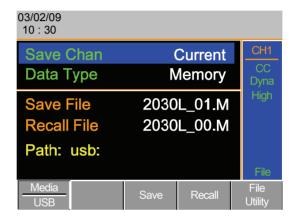
3. Press the File key.



4. Press F1 repeatedly until the Media USB menu appears.







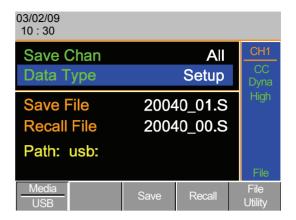
5. Use the Selector Knob to edit Save Chan and Data Type.



6. Choose All and Setup.







The screen will update to only show Setup files (\*.S) that are available to save/recall in the default path directory.

## Save/ Recall Setups to USB

7. Use the Selector Knob to edit Save File or Recall File. Rotating the selector knob will scroll through all the available setup files (\*.S).



- 8. Choose a file name (20XXX\_XX.S).
- 9. Press F3 (Save) to save the setup data or F4 (Recall) to recall the setup data.



 A screen message will appear when the save/recall has completed.

> 20040\_01.S Save Ok 20040 00.S Recall Ok



Setups can only be saved if they have been saved to internal memory first. For details on how to save to internal memory see page 204.



# Saving/Recalling Memory Data to USB

Background	There are two options to save or recall Memory data to a USB flash drive:			
	Save Chan Current: Saves the active Channel's Memory data(M001~M120) into the default file path (20XXX_XX.M).			
	Save Chan All: Every channel's Memory data (CH1 M001~120 ~ CH8 M001~M120) will be saved into a directory (ALL00XX) as separate files for each channel (P0X0X_C1.M ~ P0X0X_C8.M).			
	Recall File: Recalls the selected file to the active channel's Memory (MXXX). It is not possible to update all the channels at once, only one channel at a time can be recalled.			
	The file extension *.M is used for Memory data only.			
	For more information about the file structures see page 89.			
Parameters	Save All Ch Directory ALL0000 ~ ALL0099			
	File: P0X0X_CX.M			
	Save File File: 20XXX_XX.M			
	Update File File: 20XXX_XX.M			
Panel operation	1. Insert a USB flash drive into the front panel USB slot.			
	2. Ensure the USB path has been Page 208.			

set.

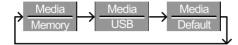


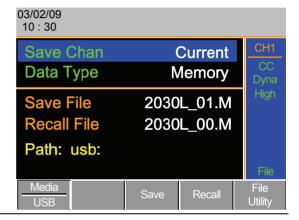
3. Press the File key.



4. Press F1 repeatedly until the Media USB menu appears.







Save all Channels

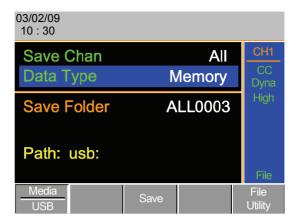
5. Use the Selector knob to edit Save Chan and Data Type.



6. Choose All, and Memory

Save Chan	All
Data Type	Memory





The screen updates to show Save Folder. Note it is not possible to recall all channels at once, only save.

7. Use the Selector Knob to edit Save Folder.



8. Choose a directory name (ALL0000~ALL0099).





Any used directories will not be available. It is not possible to over-write older directories. They must be deleted first.

9. Press F3 (Save)



A screen message will be displayed when complete.

### ALL003 Save Ok

Save /Recall File

11. Use the Selector Knob to edit Save Chan and Data Type.



12. Choose Current and Memory.

Save Chan	Current		
Data Type	Memory		
03/02/09 10 : 30			
Save Chan	(	Current	CH1
Data Type	N	lemory	CC Dyna
Save File	2030	L_00.M	High
Recall File	2020	L_01.M	
Path: usb:			
			File
Media USB	Save	Recall	File Utility

- 13. Use the selector knob to edit Save or Recall File.
- 14. Choose a file name.
- 15. Press F3(Save) to save or F4(Recall) to recall the current channel. (MXXX)



16. A save or recall message will be displayed when complete.

# 2030L\_01.M Save Ok



Remember only data that has been saved to internal memory will be saved to USB. Only the active channel will be saved.

If you try to recall data that originated from a different load module than the active channel, an error message will appear. The filename must reflect the active channel's load module type.

# **Machine Type Error**



# Saving/Recalling Presets to USB

Background	There are two options to save or recall Channel Presets to a USB flash drive:			
	Save Chan Current: Saves the active Channel's Presets (P0~P9) into the default file path (20XXX_XX.P).			
	Save Chan All: Every channel's Presets (CH1 P0~P9 ~ CH8 P0~P9) will be saved into a directory (ALL00XX) as separate files for each channel (P0X0X_C1.P ~ P0X0X_C8.P)			
	Recall: Recalls the selected file to the active channel's Presets (P0~P9). It is not possible to update all the channels at once, only one channel at a time can be recalled.			
	The file extension *.P is used for channel Presets only.			
	For more information about the file structures see page 89.			
Parameter	Save All Ch Directory: ALL0000 ~ ALL0099			
	File: P0X0X_CX.P			
	Save File File: 20XXX_XX.P			
	Update File File: 20XXX_XX.P			
Panel operation	1. Insert a USB flash drive into the front panel USB slot.			
	2. Ensure the USB path has been Page 208.			

set.

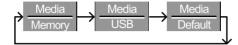


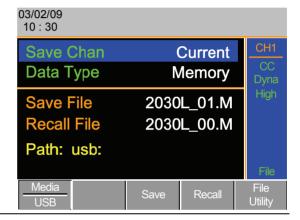
3. Press the File key.



4. Press F1 repeatedly until the Media USB menu appears.







Save all Channel Presets

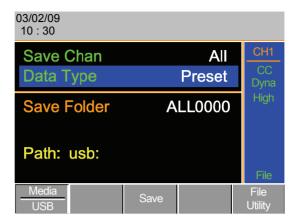
5. Use the Selector knob to edit Save Chan and Data Type.



6. Choose All, and Preset

Save Chan	All
Data Type	Preset





The screen updates to show Save Folder. Note it is not possible to recall all presets at once, only save.

Use the Selector Knob to edit Save Folder.



Choose a directory name (ALL0000~ALL0099).





Any used directories will not be available. It is not possible to over- write older directories. They must be deleted first.

9. Press F3 (Save)



10. A screen message will be displayed when the save is complete.

## ALL0001 Save Ok

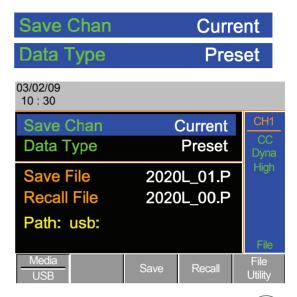
(current channel)

Save/Recall Preset 11. Use the Selector Knob to edit Save Chan and Data Type.



12. Choose Current and Preset.





13. Use the selector knob to edit Save File or Recall file.



- 14. Choose a file name.
- 15. Press F3 (Save) to save or F4 (Recall) to recall the Channel Presets. (PXX)



 A message will be displayed when the save or recall has completed.

# 2020L\_01.P Save Ok



Remember only data that has been saved to internal memory will be saved to USB. Only the active channel presets will be saved.

If you try to recall data that originated from a different load module than the active channel, an error message will appear. The filename must reflect the active channel's load module type.



# Saving/Recalling Sequences to USB

Background
------------

There are two options to save or recall Sequences to a USB flash drive. Sequences can either be saved from all channels or from the current channel only.

Save All: Every channels' sequences will be saved into a directory (ALL00XX) as separate files for each channel (20XXX\_C1.A~ 20XXX\_C8.A).

Save Current: The current channel's sequence will be saved into the default directory (20XXX\_XX.A)

Recall: Sequences can only be recalled for the current channel. It is not possible to recall all channels' Sequences at once.

The file extension \*.A is used for Sequences only.

For more information about the file structures see page 89.

#### **Parameters**

Save All SEQ Directory: ALL0000 ~ ALL0099

File: 20XXX\_C1.A

Save Current SEQ File: 20XXX\_XX.A

Recall Current SEQ File: 20XXX\_XX.A

## Panel operation

1. Insert a USB flash drive into the front panel USB slot.



2. Ensure the USB path has been Page 208. set.

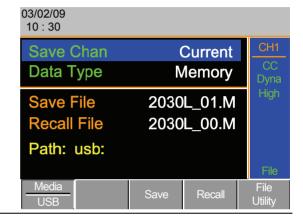
3. Press the File key.



4. Press F1 repeatedly until the Media USB menu appears.







Save all Channel SEQ

5. Use the Selector knob to edit Save Chan and Data Type.



6. Choose All, and SEQ

Save Chan	All
Data Type	SEQ





The screen updates to show Save Folder. Note it is not possible to recall all SEQ data at once, only save.

7. Use the Selector Knob to edit Save Folder.



8. Choose a directory name (ALL0000~ALL0099).





Any used directories will not be available. It is not possible to over-write older directories. They must be deleted first.

9. Press F3 (Save)



10. A screen message will be displayed when saving.

## Save All Chan in ALL000

Save/Recall SEQ (current channel)

11. Use the Selector Knob to edit Save Chan and Data Type.



12. Choose Current and SEQ.





- 13. Use the selector knob to edit Save File or Recall File.
- 14. Choose a file name.
- 15. Press F3 (Save) to save or F4 (Recall) to recall the current channel's sequence.



16. A message will be displayed when the file is saved/recalled.

## Save in 2030L\_01.A



Remember a sequence must first be saved to (internal) memory before it can be saved to USB.

If you try to recall data that originated from a different load module than the active channel, an error message will appear. The filename must reflect the active channel's load module type.



# Quick Preset Recall/Save

Background	Char pres	The PEL 2000 series mainframes have up to 10 Channel Presets (P0~P9). Quick recalling or saving presets will only be applicable to the active channel. For example, P1 on CH1 is not the same as P1 on CH2.		
Parameter	Presets P0 ~ P9 (current channel)			
Panel Operation	1.	Remove any USB devices from the front panel.		
	2.	Select the channel you want to Page 119. save Channel Presets to.		
Save Current Channel Preset	3.	To save a Channel Preset, press the Preset key and hold one of the number keys (0-9) for a short time until a beep is heard.		
		0 = P0		
		1= P1 etc.		
Save All Channel Presets	4.	To save All Channel Presets, press the Shift key, the Preset key and hold one of the number keys (0-9) for a short time until a beep is heard.		
		0 = P0		
	5.	1= P1 etc.		
	6.	Press the Preset key again to deactivate it.		
		Preset will be saved to the one of 10 presets ending on the number pressed.		



#### Recall Current Channel Preset

7. Press the Preset key and one of the number keys.



0 = P0

1= P0 etc.

# Recall All Channel Presets

8. Press the Shift key, the Preset key and one of the number keys.



0

0 = P0



10. Press the Preset key again to deactivate it.



Only the active channel's Channel preset will be recalled.

### Recall Setup Memory (Frame link).

#### Background

A master mainframe can command all mainframes (master and slave) to recall setup memory from their internal memory. No setup data will be recalled from the master mainframe to the slave units.

#### Parameter

Setup memory 1~4.

#### Panel Operation

 On the Master mainframe, follow the procedure for recalling setup memory for all channels. Page 206

All mainframes will update setup memory upon recall



## Recall Preset Memory (Frame link)

#### Background

A master mainframe can command all units to recall preset memory from their internal memory. Only the first three preset memories (P0~P2) can be recalled

Channel presets can be recalled via the file menu or using the quick recall feature using the number pad.

#### **Parameters**

#### Presets P0 ~ P2 (current channel)

#### Panel Operation: Quick Keys

- 1. Remove any USB devices from the front panel.
- On the master mainframe, press the Shift and Preset key.



3. Press one of the number keys (0-2).

0 = P0

1= P1 etc



The screen will flash momentarily when the presets are recalled.

# Panel Operation: File menu

4. On the master mainframe follow the procedure to recall preset memory for all channels.

The screen will flash momentarily when the presets are recalled.



# Recall Factory Defaults

Background

The Factory defaults can be recalled at any time. For details on the factory defaults please see the default settings in the appendix, page 251

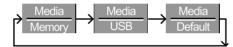
Panel Operation

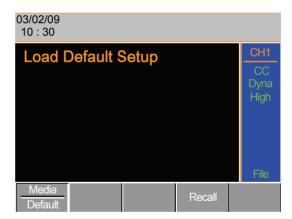
1. Press the File key.



2. Press F1 repeatedly until the Media Default menu appears.







3. Press Recall (F4) to recall the factory default settings.



4. Wait a short time for the settings to be recalled.



# NTERFACE

The Interface chapter details the pin configuration of the RS232, GPIB, Frame Link, Channel Control and Go/NoGo interfaces.

Interface Configuration	233
Configure RS-232C interface	
Configure GPIB interface	. 234
Configure Channel Control interface.	. 235
Configure Frame Link Interface	. 236
Configure Go/NoGo Interface	. 239
USB Interface Connection	. 240

# **Interface Configuration**

# Configure RS-232C interface

RS-232C configuration

Connector DB-9, Male

Baud rate 9600

Parity None

Data bit 8
Stop bit 1

Connect the RS-232C cable (GW Instek part no. GTL-232) to the rear panel port: DB-9 male connector.



Pin assignment



2: RxD (Receive data)

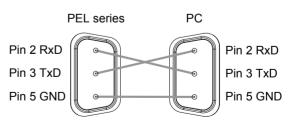
3: TxD (Transmit data)

5: GND

1, 4, 6, 7, 8, 9: No connection

PC connection

Use the Null Modem connection as shown in the diagram below.





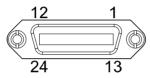
# Configure GPIB interface

#### Connection

Connect the GPIB cable to the rear panel port: 24-pin female connector.



#### Pin assignment



Pin1	Data line 1	Pin13	Data line 5
Pin2	Data line 2	Pin14	Data line 6
Pin3	Data line 3	Pin15	Data line 7
Pin4	Data line 4	Pin16	Data line 8
Pin5	EOI	Pin17	REN
Pin6	DAV	Pin18	Ground
Pin7	NRFD	Pin19	Ground
Pin8	NDAC	Pin20	Ground
Pin9	IFC	Pin21	Ground
Pin10	SRQ	Pin22	Ground
Pin11	ATN	Pin23	Ground
Pin12	Shield (screen)	Pin24	Signal ground

- GPIB constraints Maximum 15 devices altogether, 20m cable length, 2m between each device
  - At least 2/3 of the devices turned On
  - No loop or parallel connection

# Configure Channel Control interface

Channel control configuration

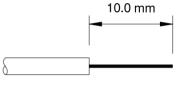
Connector Screwless connector.

22-28 AWG (24 AWG Wire Gauge

recommended).

Wire connection 10 mm strip gauge for

connection.



Input

0-10V.

Pin Assignment



1 GND

Negative potential of the load

input terminal.

2 I MON (OUTPUT)

Load input current monitor;

where 0V = 0% of input current and 10V = 100% of input

current.

3 V MON (OUTPUT) Load input voltage monitor;

where 0V = 0% of input voltage

and 10V = 100% of input

voltage.

4 Ext Voltage ref

(INPUT)

External voltage reference; Where 0V=0% of rating voltage/current and 10V = 100% of rating voltage/current. The external voltage reference

is for CC and CV mode.



5 Load On		Load On Input.		
	Load on = Active low, 0-1V			
		Load off = Active high, 4-5V. (Using the + load polarity in conjunction with a $10k\Omega$ pull up resistor)		
6	5 +15V	Internal power output. Max 50mA.		
Channel Control Interface Constraints	Mode/Range	Mode and Range configuration is only selected via the front panel.		

# Configure Frame Link Interface

Connection	Connect the Frame link cable (MIL 20 pin connector) to the rear panel port: 20-pin male connector.		
Pin assignment (Frame link connector 1)	1	••••••	
	Pin1	A	Recall Preset memory 0 (All channels)
	Pin2	В	Recall Preset memory 1 (All channels)
	Pin3	С	Recall Preset memory 2 (All channels)
	Pin4	TRIG_OUT	Trigger out
	Pin5	MEM_0	Recall Setup memory 1 (All channels)
	Pin6	MEM_1	Recall Setup memory 2 (All channels)

GW INST	EK
---------	----

	Pin7	MEM_2	Recall Setup memory 3 (All channels)
	Pin8	MEM_3	Recall Setup memory 4 (All channels)
	Pin9	Enable	Enable Load (On/Off), recall Preset memory (0- 3) and Setup memory (1- 4)
	Pin10	Load On/Off	
	Pin11	Not used	
	Pin12	Not used	
	Pin13	Not used	
	Pin14	Not used	
	Pin15	Load Status	Output, load on status.
	Pin16	Alarm Status	Output alarm activated.
	Din 17	+5V	Output, 5V+, 100mA.
	FIIII/	. 5 🗸	Output, 6 v 1, 100mm.
	Pin18		No connection.
	Pin18		-
	Pin18 Pin19	N.C	No connection.
Pin assignment (Frame link connector 2)	Pin18 Pin19	N.C GND GND	No connection. Ground
(Frame link	Pin18 Pin19 Pin20	N.C GND GND	No connection. Ground
(Frame link	Pin18 Pin19 Pin20	N.C GND GND 9 1	No connection.  Ground  Ground  Sync signal, Recall Preset
(Frame link	Pin18 Pin19 Pin20 11 22 Pin1	N.C GND GND 9 1 0 2 SyncA	No connection.  Ground  Ground  Sync signal, Recall Preset memory 0 (All channels)  Sync signal, Recall Preset



Pin5	SyncMEM_0	Sync signal, Recall Setup memory 1 (All channels)
Pin6	SyncMEM_1	Sync signal, Recall Setup memory 2 (All channels)
Pin7	SyncMEM_2	Sync signal, Recall Setup memory 3 (All channels)
Pin8	SyncMEM_3	Sync signal, Recall Setup memory 4 (All channels)
Pin9	SyncEnable	Sync signal, Enable Load (On/Off), recall Preset memory (0-3) and Setup memory (1-4)
Pin10	SyncLoad On/Off	Sync signal, Load On/Off
Pin11	Not used	
Pin12	Not used	
Pin13	Not used	
Pin14	Not used	
Pin15	Load Status	Sync signal, Output, load on status.
Pin16	Alarm Status	Sync signal, Output alarm activated.
Pin17	N.C	No connection
Pin18	+5V	+5V, 100mA
Pin19	GND	Ground
Pin20	GND	Ground



#### Connection

- Input: active low (0-1V), active high (4-5V)
- Inputs (5V,  $10k\Omega$  pull-up resistor)
- Open collector outputs (Load status, Alarm Status, +5V) maximum 30VDC with 1.1V saturation voltage (100mA).
- When enable is on (active low), the following is disabled from the mainframe: activating loads and recalling preset or setup memory.

# Frame Link constraints

- Maximum 5 (1 master + 4 slave units) devices can be linked altogether with a maximum cable length of 30cm for each cable.
- All the connected devices must be turned on.
- No loop or parallel connections

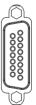
## Configure Go/NoGo Interface

#### Connection

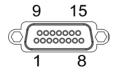
Use a DSUB (DB-15 Female) connector to connect to the Go/NoGo port.

The Go/NoGo port is an output only port.





#### Pin assignment



**GND** 

Pin2

Pin1 Ch1\_GO/NG Pin9 Ch5\_GO/NG

Pin10 GND

Pin3 Ch2\_GO/NG Pin11 Ch6\_GO/NG

Pin4 GND Pin12 GND



Pin5 Ch3\_GO/NG Pin13 Ch7\_GO/NG

Pin6 GND Pin14 GND

Pin7 Ch4\_GO/NG Pin15 Ch8\_GO/NG

Pin8 GO/NG\_Enable

Connection Type  $\,$  Open collector output maximum 30VDC with 1.1V

saturation voltage (100mA).

30 V DC (high) Pass (Go) or SPEC Test:

OFF

1.1 V DC (low) Fail (NoGo)

#### **USB** Interface Connection

Connection For USB remote connection, use

the USB-B port on the mainframe rear panel.





- Q1. The load voltage indicated on the load module is below expected.
- A1. Ensure the load leads are as short as possible, twisted and use the appropriate wire gauge. Ensure that voltage sense is used, this can help alleviate the voltage drop across the load the leads.
- Q2. When I try to start a program sequence, it will not run. "No Active Channel" is displayed.
- A2. Ensure the channel(s) is activated (not set to OFF) in the FUNC→Program→Active Channel menu.
- Q3. When trying to save to USB, the USB memory stick is unresponsive.
- A3. Try restarting the PEL mainframe. If this fails to solve the problem, ensure the USB memory is cleanly formatted.
- Q4. When I try to clear an alarm, it doesn't work.
- A4. Before clearing an alarm or using the Protection Clear All function, the load must be turned off. After the load is off, the alarm(s) can be cleared.
- Q5. Settings aren't saved to internal memory.
- A5. If settings can't be saved to internal memory, the internal battery may be flat. See page 243 for details.

For more information, contact your local dealer or GWInstek at <a href="https://www.gwinstek.com">www.gwinstek.com</a> / marketing@goodwill.com.tw.

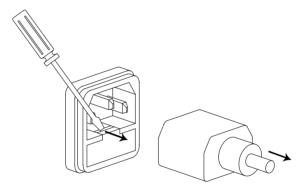


# APPENDIX

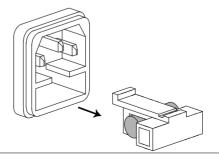
# Fuse Replacement

Step

- 1. Turn off the power at the wall socket and rear panel. Remove the power cord.
- 2. Remove the fuse socket using a minus driver.



3. Replace the fuse in the holder.



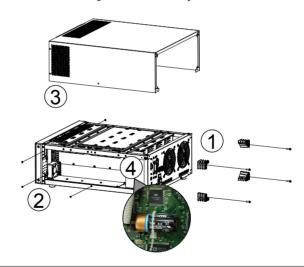
# **Battery Replacement**

Background

The onboard battery is used to power the real time clock and memory.

Step

- 1. Remove the screws from the rear feet (X4).
- 2. Remove the three screws from the side panels (X6).
- 3. Pull and case back slightly and lift to remove.
- 4. Remove the retaining strap from the battery socket and replace the battery.



Rating

(CR17345) Lithium manganese dioxide battery. DL123 (Duracell Ultra 123) 1400mAh, 3.0V (Nominal)

Disposal



Do not dispose the battery as unsorted municipal waste. Please use a separate collection facility or contact the supplier from which the battery was purchased.

# Firmware Update

#### Background

The PEL-2000 firmware can be easily updated using a USB memory stick. For the latest firmware please see your local GW Instek distributor or download the latest firmware from <a href="https://www.gwinstek.com">www.gwinstek.com</a>.

#### File Name

File: P2KXXXX.UPG



Copy the firmware file (\*.UPG) into the root directory of a USB stick before proceeding with the firmware update.

#### Panel operation

- 1. Insert a USB flash drive into the front panel USB slot.
- 2. Press the File key.



3. Press F1 repeatedly until the Media USB menu appears.





4. Press F5 (File Utility).



 Use the selector knob to scroll down to the firmware file (\*.UPG) and press the selector knob, enter or F1.



6. Press F1 to confirm the firmware upgrade.



 Wait for the firmware upgrade to finish, a message will be displayed upon completion. 8. Turn the power Off and On from the front panel to reset the load generator.





Do not turn the load generator off or remove the USB memory when the firmware is being read or upgraded.

# Calibration

#### Background

The PEL-2000 load generator should be calibrated at least on a yearly basis.

GWInstek does not support End-User calibration. Please see your distributor for calibration details.

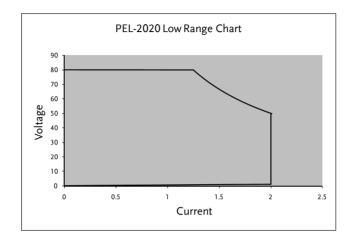


# Range Chart

PEL-2020

Low Range

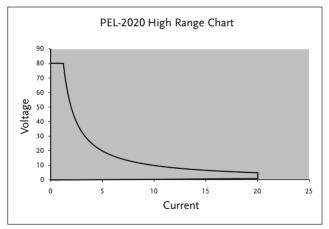
100W



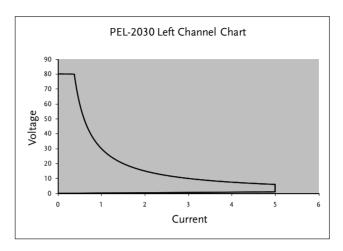
PEL-2020

High Range

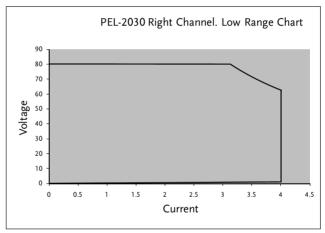
100W



PEL-2030 Left Channel 30W

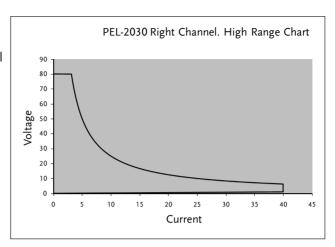


PEL-2030 Right Channel Low Range 250W





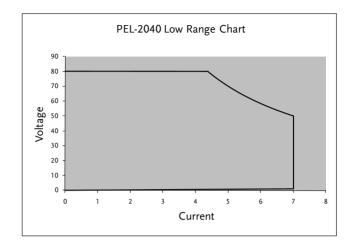
PEL-2030 Right Channel High Range 250W



PEL-2040

Low Range

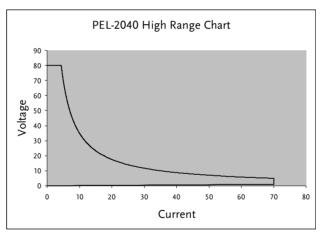
350W



PEL-2040

High Range

350W

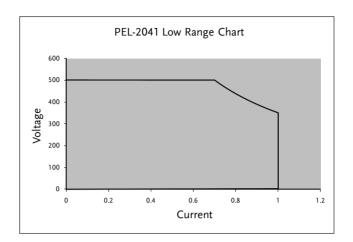




PEL-2041

Low Range

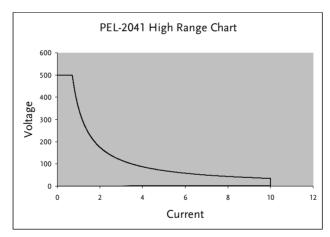
350W



PEL-2041

High Range

350W



# **Default Settings**

Menu Item		
CC Mode	Mode: Static	A/B Value: Min A
	Rising Slew Rate: Max	Falling Slew Rate: Max
CR Mode	Mode: Static	A Value: Max Ω
	Rising Slew Rate: Max	Falling Slew Rate: Max
CV Mode	Response: Slow	A Value: Max V
	Curr Limit: Max A	
Chan- Protection	OCP Level: Max	OCP Setting: OFF
	OVP Level: Max	OVP Setting: OFF
	OPP Level: Max	OPP Setting: OFF
	UVP Level: Off	UVP Setting: Clear
	Protection Clear: All	
Chan- Other	CC Vrange: High	Von Voltage: 0V
	Von Latch: Off	Short Key: Toggle
	CH CONT: OFF	Independent: OFF
	Load D-Time: 0.0s	CCH Step: Min
	CRH Step: Min	CRL Step: Min
	CV Step: Min	
Chan- Seq. Edit	A Value: 0	Rising/Falling SlewRate: Max
	Duration Time: 0.001s	
Chan- Seq. Edit - Loop	Repeat: Infinity Times	Start of Loop: 001 Step
	On End Load: OFF	CC Vrange: High
Chan- Go/NoGo	Spec Test: Off	Entry Mode: Value



	High: Max	Low: Min
FUNC- Program	PROG: 01	SEQ: 01
	Memory: 001	Run: Skip
	On-Time: 0.1s	Off-Time: Off
	P/F-Time: Off	On-Time: 0.1s
	Short Channel: All channels	
FUNC- Chain	Start: 01	P01~P12 <b>→</b> : Off
FUNC- Run	CH 01~08: Active Off	
FUNC- Sequence	CH01~08: Time Setting Off	SEQ: Off
Utility- Load	Auto Load: Off	Auto Load On: Prog
Utility- Interface	USB	
Utility- Other	Speaker: Off	Contrast: 8
	Brightness: 70	Frame CONT: NA
	Alarm (M): On	Alarm (S): Off
	Knob Type: Updated	Go_NoGo Tone: Off
	Slave Knob: SetValue	Language: English



# Specifications

	PEL-2002	PEL-2004
MODULE SLOTS	2	4
	GENERAL	
Operating Environ	ment	
Temperature	0°C to	40°C
Altitude	Up to	2000m
Location		nt, dust free, almost non e pollution.
Storage Environme		- F
Temperature		to 70°C
Relative	< 8	0%
Humidity		
Location	Ind	oor
Power Supply	AC 115V±15%/230V±15%	
	Transient overvoltage on th	
Fuse	T3.15A	A/250V
Battery	CR1	7345
Pollution degree	2	2
Measurement	•	1
Category		



	PEL-2020 (100Wx2)		
CHANNELS		2	
CHANNEL	Left/Right	Left/Right	
RANGE	Low	High	
POWER	100W	100W	
CURRENT	0~2A	0~20A	
VOLTAGE	1~	80V	
MIN.OPERATING VOLTAGE(dc)	1.0V at 2A	1.0V at 20A	
	STATIC MODE		
CONSTANT CURREN	T MODE		
Range	0~2A	0~20A	
Resolution	0.5mA	5mA	
Accuracy	$\pm (0.1\% \text{set} + 0.1\% \text{F.S.})$	$\pm (0.1\% \text{set} + 0.2\% \text{F.S}).$	
<b>CONSTANT RESISTA</b>	NCE MODE		
Range	0.075Ω~3009	Ω(100W/16V)	
	3.75Ω~15KΩ	2(100W/80V)	
Resolution	12bits		
Accuracy	$300Ω : \pm (0.2\%set(ℑ) + 0.1ℑ)$		
	•	.02 $\sigma$ ) with $\geq$ 2.5 $V$ at input	
CONSTANT VOLTAG	E MODE		
Range	1~	80V	
Resolution	20mV		
Accuracy	±(0.05%set	+ 0.1%F.S.)	
Range	0~20A		
Resolution	5mA		
Accuracy	±(0.1%set	+ 0.2%F.S.)	
·	DYNAMIC MODE	,	
CONSTANT CURREN	T MODE		
T1&T2	0.025mS ~ 10	mS / Res : 1uS	
	10mS ~ 30S / Res : 1mS		
Accuracy	1uS / 1mS ± 100ppm		
Slew Rate	0.32 ~ 80mA/uS	3.2 ~ 800mA/uS	
Slew Rate	0.32mA/uS 3.2mA/uS		
Resolution	1	,	
Slew Rate setting	±(10% + 15us)	±(10% + 15us)	
Accuracy	,	,	
Current	0~2A	0~20A	
Current	0.5mA	5mA	

Resolution



Current Accuracy	±C	).4% F.S.
	MEASUREMEN	lT
VOLTAGE READBACK		
Range	0~16V	0~80V
Resolution	0.5mV	2.5mV
Accuracy	±(0.05%s	et + 0.05% F.S.)
CURRENT READBACK		
Range	0~2A	0~20A
Resolution	0.0625mA	0.625mA
Accuracy	±(0.1%s	et + 0.1% F.S.)
	PROTECTIVE	
Over Power Protection		
Range	1	~102W
Resolution		0.5W
Accuracy	±(2%se	t + 0.25% F.S.)
Over Current Protection		
Range	0.2	25~20.4A
Resolution		0.05A
Accuracy	±(2%se	t + 0.25% F.S.)
Over Voltage Protection		
Range	1	~81.6V
Resolution		0.2V
Accuracy		t + 0.25% F.S.)
Over		≒85°C
Temperature		
Protection		
Rated Power Protection:		
Value		110W
Accuracy	=	±2%set
	GENERAL	
SHORT CIRCUIT		
Current(CC)	≒2.2/2A	≒22/20A
Voltage(CV)	0V	0V
Resistance(CR)	≒3.75Ω	≒0.075Ω
INPUT	800k	$\Omega$ (Typical)
RESISTANCE		
(LOAD OFF)		



	PEL	-2030 (30W/250V	<b>(</b> /)
CHANNELS		2	
CHANNEL	Left	Right	Right
RANGE	N/A	Low	High
POWER	30W	250W	250W
CURRENT	0~5A	0~4A	0~40A
VOLTAGE		1~80V	
MIN.OPERATING	1.0V at 5A	1.0V at 4A	1.0V at 40A
VOLTAGE(dc)			
	STATIC M	ODE	
CONSTANT CURR	ENT MODE		
Range	0~5A	0~4A	0~40A
Resolution	1mA	1mA	10mA
Accuracy	±(0.1%set +	±(0.1%set +	±(0.1%set +
	0.1%F.S)	0.1%F.S)	0.2%F.S)
<b>CONSTANT RESIS</b>	TANCE MODE		
Range	0.3Ω~1.2ΚΩ	0.0375Ω~150	Ω(250W/16V)
	(30W/16V)	1.875Ω~7.5Ks	Ω(250W/80V)
	<b>15</b> Ω~ <b>60</b> ΚΩ		
	(30W/80V)		
Resolution		12bits	
Accuracy	12KΩ: ±	150Ω: ±(0.2%	set(℧) + 0.1℧)
	$(0.2\%set(\mho) + 0.1\mho)$	•	, ,
	60KΩ: ±	•	$(\mho)$ + 0.02 $\mho$ ) with
	(0.10//25)	≥ 2.5V a	at input
	(0.1%set(℧) +		
	0.02℧) with ≥ 2.5V		
	at input		
CONSTANT VOLTA	AGE MODE		
Range		1~80V	
Resolution		20mV	
Accuracy	±(0.05%set + 0.1%F.S.)		
Range	0~5A	0~4	10A
Resolution	1mA	10	mА
Accuracy	±(0.1%set +	±(0.1%set	+ 0.2%F.S.)
	0.1%F.S.)		
	•		



	DYNAMIC	MODE	
CONSTANT CURRENT MODE			
T1&T2	0.025	5mS ~ 10mS / Res :	1uS
	10:	mS ~ 30S / Res : 1m	ıS
Accuracy		uS / 1mS + 100ppm	
Slew Rate	0.8 ~ 200mA/uS	0.64 ~ 160mA/uS	6.4 ~ 1600mA/uS
Slew Rate Resolution	0.8mA/uS	0.64mA/uS	6.4mA/uS
Slew Rate setting	$\pm(10\% + 15us)$	±(10% + 15us)	$\pm(10\% + 15us)$
Accuracy			
Current	0~5A	0~4A	0~40A
Current Resolution	1mA	1mA	10mA
Current Accuracy		±0.4% F.S.	
·	MEASUR	EMENT	
VOLTAGE READBAC	CK		
Range	0~16V 0~80V	0~16V	0~80V
Resolution	0.5mV 2.5mV	0.5mV	2.5mV
Accuracy	±(0	.05%set + 0.05% F.	S.)
<b>CURRENT READBAC</b>	CK		
Range	0~5A	0~4A	0~40A
Resolution	0.15625mA	0.125mA	1.25mA
Accuracy	±(	0.1%set + 0.1% F.S.	.)
	PROTE	CTIVE	
Over Power Protection	on		
Range	0.9~30.6W	1.25~2	.55W
Resolution	0.15W	1.25	W
Accuracy	±(2%set + 0.25%F.S)	±(2%set + 0	0.25%F.S)
Over Current Protect	tion		
Range	0.0625~5.1A	0.5~40	
Resolution	0.0125A	0.1	Α
Accuracy	±(2%set + 0.25%F.S)	±(2%set + 0	0.25%F.S)
Over Voltage Protect	ion		
Range	1~81.6V	1~81	.6V
Resolution	0.2V	0.2	V
Accuracy	±(2%set + 0.25%F.S)	±(2%set + 0	0.25%F.S)



≒85°C Over Temperature Protection Rated Power Protection: Value 33W 275W Accuracy ±2%set ±2%set GENERAL SHORT CIRCUIT Current(CC) ≒5.5/5A ≒4.4/4A ≒44/40A Voltage(CV) 0V 0V 0V **≒**1.875Ω Resistance(CR)  $=15\Omega = 0.3\Omega$ ≒0.0375Ω **INPUT** 800K $\Omega$ (Typical) **RESISTANCE** (LOAD OFF)



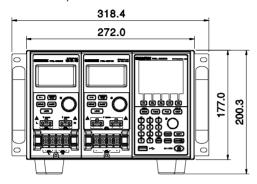
	PEL-2	.040	PEL-2	2041
CHANNELS	1		1	
RANGE	Low	High	Low	High
POWER	350W	350W	350W	350W
CURRENT	0~7A	0~70A	0~1A	0~10A
VOLTAGE	1~8	0V	2.5~5	V00V
MIN.OPERATING	1.0V at 7A	1.0V at 70A	2.5V at 1A	2.5V at 10A
VOLTAGE(dc)				
	STAT	TIC MODE		
CONSTANT CURRE	NT MODE			
Range	0~7A	0~70A	0~1A	0~10A
Resolution	1mA	10mA	0.2mA	2mA
Accuracy	±(0.1%set +	±(0.1%set +	±(0.1%set +	±(0.1%set +
,	0.1%F.S)	0.2%F.S)	0.1%F.S)	0.2%F.S)
CONSTANT RESIST				
Range	0.025Ω~100Ω		$1.25\Omega\sim5$ K $\Omega$ (3	
	1.25Ω~5KΩ(		50Ω~200KΩ(	
Resolution	12b	its	12b	its
Accuracy	100Ω: ±(0.2%s	et(℧) + 0.1℧)	5KΩ : ±(0.2%se	et(ඊ) + 0.02ඊ)
	5KΩ: ±(0.1%se	t(び) + 0.02び)	200KΩ: ±(0.	1%set(℧) +
	with ≥ 2.5\		` 0.01℧) with ≥	` '
CONSTANT VOLTA	AGE MODE		,	•
Range	1~8	0V	2.5~5	00V
Resolution	20n		100	
Accuracy	$\pm (0.05\% \text{set} + 0.1\% \text{F.S.}) \pm (0.05\% \text{set} - 0.05\% \text{set})$			
Range	0~7	,	0~10A	
Resolution	10n		2m	
Accuracy	±(0.1%set +		±(0.1%set +	
T TOOLS II O		MIC MODE	_(***,*****	012, 01 101,
CONSTANT CURRE				
T1&T2	0.025mS ~ 10	0mS / Res :	0.025mS ~ 1	0mS / Res :
	lu	•	1u	•
	10mS ~ 30S	-	10mS ~ 30S	/ Res : 1mS
Accuracy	1uS / 1mS		1uS / 1mS	
Slew Rate	0.001 ~	0.01 ~	0.16 ~	1.6 ~
	0.28A/uS			400mA/uS
Slew Rate	0.001A/uS	0.01A/uS	0.16mA/uS	1.6mA/uS
Resolution				
Slew Rate setting	±(10% +	±(10% +	±(10% +	±(10% +
Accuracy	15us)	15us)	15us)	15us)
			,	,

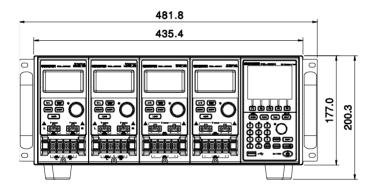


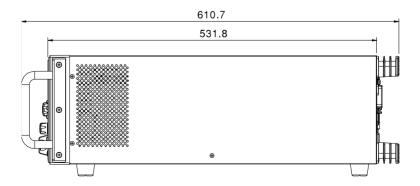
Current	0~7A	0~70A	0~1A	0~10A
Current	1mA	10mA	0.2mA	2mA
Resolution				
Current Accuracy	±0.4%	6 F.S.	±0.4%	6 F.S.
	MEAS	SUREMENT		
VOLTAGE READBAC	CK			
Range	0~16V	0~80V	0~125V	0~500V
Resolution	0.5mV	2.5mV	4mV	16mV
Accuracy	±(0.05%set +	0.05% F.S.)	±(0.05%set +	0.05% F.S.)
CURRENT READBAC	CK .			
Range	0~7A	0~70A	0~1A	0~10A
Resolution	0.175mA	1.75mA	0.032mA	0.32mA
Accuracy	±(0.1%set +	0.1% F.S.)	±(0.1%set +	0.1% F.S.)
	PRO	OTECTIVE		
Over Power Protection	•			
Range	1.75~3		1.75~3	
Resolution	1.75		1.7	
Accuracy	±(2%set +	0.25%F.S)	±(2%set + 0.25%F.S)	
Over Current Protection				
Range	0.875~		0.125~	
Resolution	0.175A		0.025A	
Accuracy	±(2%set + 0.25%F.S)		±(2%set +	0.25%F.S)
Over Voltage Protect				
Range	1~81		2.5~5	
Resolution	0.2		1.2	
Accuracy	$\pm$ (2%set + 0.25%F.S)		$\pm$ (2%set + 0.25%F.S)	
Over	≒85°C		≒85°C	
Temperature				
Protection				
Rated Power Protect	-			
Value	385W		385	
Accuracy	±2%		±2%set	±2%set
	G	ENERAL		
SHORT CIRCUIT				
Current(CC)	≒7.7/7A	≒77/70A	≒1.1/1A	≒11/10A
Voltage(CV)	0V	0V	0V	0V
Resistance(CR)	≒1.25Ω	≒0.025Ω	≒50Ω	≒1.25Ω
INPUT	800KΩ(	Typical)	800KΩ(	Typical)
RESISTANCE				
(LOAD OFF)				

# **Dimensions**

### PEL-2002/PEL-2004

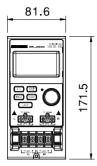


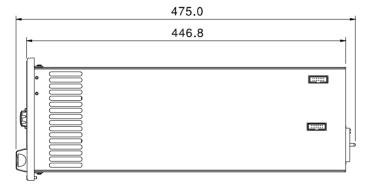






PEL-2020/PEL-2030/PEL-2040/PEL2041





# EC Declaration of Conformity

#### We

#### GOOD WILL INSTRUMENT CO., LTD.

(1) No.7-1, Jhongsing Rd., Tucheng City, Taipei County, Taiwan

(2) No. 69, Lu San Road, Suzhou City (Xin Qu), Jiangsu Sheng, China

declare, that the below mentioned product

Type of Product: Programmable Electronic Load

Model Number: PEL-2004, PEL-2002, PEL-2020, PEL-2030, PEL-2040, PEL-2041 are herewith confirmed to comply with the requirements set out in the Council Directive on the Approximation of the Law of Member States relating to Electromagnetic Compatibility (2004/108/EC) and Low Voltage Directive (2006/95/EC).

For the evaluation regarding the Electromagnetic Compatibility and Low Voltage Directive, the following standards were applied:

#### © EMC

Electrical equipment for measurement, control and laboratory use EMC requirements (2004/108/EC)		
Harmonized Standard	EN 61326-1:2006	
Conducted & Radiated Emission	Electrostatic Discharge	
CISPR11: 2003+A1:2004+A2:2006	IEC 61000-4-2: 2008	
Current Harmonics	Radiated Immunity	
EN 61000-3-2: 2006	IEC 61000-4-3: 2008	
Voltage Fluctuations	Electrical Fast Transients	
EN 61000-3-3: 2008	IEC 61000-4-4: 2004+Corr.1: 2006+Corr.2: 2007	
	Surge Immunity	
	IEC 61000-4-5: 2005	
	Conducted Susceptibility	
	IEC 61000-4-6: 2003+A1: 2004 +A2 :2006	
	Power Frequency Magnetic Field	
	IEC 61000-4-8: 2001	
	Voltage Dip/ Interruption	
	IEC 61000-4-11: 2004	

## Safety

Low Voltage Equipment Directive 2006/95/EC		
Safety Requirements	IEC/EN 61010-1: 2001	

# NDEX

Alarm configuration 190	Chan
All Chan save/recall	sett
description93	Clean
Battery disposal243	Clear
Battery replacement 243	Confi
Baud rate configuration 196	des
Brightness & contrast 185	Conn
Calibration 245	Cha
Calibration key19	Fra
CC vrange mode description 81	Go,
CC+CV mode69	Ren
Channel configuration	Wii
CC voltage range 165	Wii
Go/NoGo mode 177	Conn
Go/NoGo On/Off 179	Const
Independent setting 171	des
Load delay time173	Const
Protection All Clear 165	cur
SPEC test ON/OFF179	Const
Step resolution175	des
Channel configuration	Date a
Configuration menu 161	Defau
OCP/OCV/OPP 162	Delay
Channel configuration	Dime
Von voltage configuration . 167	Displa
Channel configuration	Displa
Short	Dispo
Channel configuration	Dyna
channel control	mo
Channel control configuration 170, 235	Dyna
Channel control connection 56	Res
Channel control description 85	EC De
Channel control mode	EN61
description83	mea

Channel duration time
settings mode description. 77
Cleaning the instrument 7
Clear key19
Configuration mode
description79
Connection
Channel control56
Frame link54
Go/NoGo control59
Remote sense48
Wire gauge44
Wire Inductance44
Connection procedure 46
Constant Resistance mode
description65
Constant voltage + constant
current mode description 69
Constant voltage mode
description68
Date and time configuration 183
Default Settings 251
Delay time mode description 84
Dimensions 261
Display key 29
Display settings 185
Disposal instructions 8
Dynamic constant current
mode description 62
Dynamic loads Constant
Resistance mode description66
EC Declaration of Conformity263
EN61010
measurement category6
Pollution degree8

# **GWINSTEK**

Enter key21	USB configuration199
Environment	Internal memory save
operation8	description92
Storage8	Knob configuration188
External memory save	Language Settings194
description92	List of features12
External voltage mode	Load (module )key29
description85	Load connections43
Features12	Load Connections
File format mode description 94	Auxiliary voltage connection51
Firmware update244	DC Connection51
Frame control congifuration 187	Dual channel load module 50
Frame Link configuration236	Low voltage connections51
Frame link connection54	Multiple output power source53
Front panel overview17	Parallel load modules52
Function Keys17	Parallel loads52
Fuse	Parallel mainframes53
rating7	Precautions43
Fuse replacement242	Single channel load module .50
Go/NoGo Alarm Sound191	Single load50
Go/NoGo connection59	Load delay time configuration173
Go/NoGo constant current	Load D-Time mode
mode description63	description84
Go/NoGo constant Resistance	Load key21
mode description66	Load Menu182
Go/NoGo constant voltage	Load module installation35
mode description70	Load module Overview28
Go/NoGo interface	Load profiling description74
configuration239	Load terminals29
GPIB card installation38	Load wire induction44
	Load wiring45
GPIB configuration 198, 234	Local operation
Independent configuration171	A&B Value113
Independent mode description83	Channel selection113
Installation	Display117
GPIB card	Dynamic114
Load module35	Editing the load118
Rack mount	Load115
Interface configuration233	Operation112
Baud Rate	R/L keys113
GPIB198 Interface menu195	Shorting116
RS232196	Static114
NJ2J2190	Lock key19

# **G<u><u>U</u>INSTEK</u>**

Mainframe configuration	Trig out155
alarm sound190	Measurement types 15, 16
Brightness & contrast 185	Memory data description 90
Configuration menu 180	Number pad19
Date & time 183	Operating configurations
Frame control 187	mode description81
Go/NoGo Tone 191	Operating Description 60
Knob type188	Operating Modes
Lanuage194	Channel duration time
Load menu182	
Slave Knob 192	settings
Speaker184	Configuration79 Configuration - Over current
System Info 181	protection80
Utility menu181	Configuration - Over power
Mainframe operation	
CC Dynamic mode 123	protection
CC Mode 122	Configuration - Over voltage
CC Range 123	protection80
CC Static mode	Constant current - Go/NoGo63
CC Static Values 126	Constant current – Slew rate 63
Channel duration time	Constant current -Dynamic 62
settings155	Constant current -static 62
Channel Selection120, 121	Constant Resistance 65
	Constant Resistance –
CR Range	Dynamic loading66
CR Static Parameters 132	Constant Resistance – Slew
CR Dynamic mode	rate66
CR mode	Constant Resistance
CR Static mode	Go/NoGo66
CV Current limit 135	Constant Voltage68
CV mode	Constant Voltage - Response
CV response speed	speed70
CV Voltage values 135	Constant Voltage + Constant
Edit Sequence 151	Current Mode69
Program chain143	Constant Voltage -Go/NoGo70
Program Execution 145	Constant Voltage -levels 68
Program Sequences 138	External Voltage Control 85
Programming138	File format94
Recall default chain 145	File System89
Recall default sequence 142	Go/NoGo73
Run Sequence 157	Interface89
Save chain 145	Memory data90
Save Program chain 145	Operating Configuration s –
Save sequence142	Von Voltage82
Sequence loop153	Operating Configurations 81



Operating Configurations -	Power key21
CC vrange81	Power supply
Operating Configurations -	Safety information7
independent83	Power up41
Operating Configurations -	Power up sequence41
Load D-Time84	Preset data description90
Operating Configurations -	Preset key20
Short83	Program Chain mode
Operating Configurations -	description72
Step Resolution84	Program mode description71
Parallel Dynamic Loading 78	Protection All clear165
Preset data90	Quick save Presets to internal
Program Chain72	
Reverse voltage protection 81	memory
Run Program71	R/L key28
save/recall All Chan93	Rack mount installation39
SEQ data91	Range Chart246
Sequences74	Recall factory defaults231
Setup data91	Recall Memory data to USB.216
Trig Out76	Recall Presets - Framelink230
USB save/recall93	Recall Setups - Framelink229
Operation	Remote sense connections48
Contents109	Response speed constant
Local load112	voltage mode description70
Operation Environment8	Reverse voltage protection81
Operation keys20	RS232 configuration196
Over Current mode	RS-232C configuration233
description80	Safety Instructions5
Over power mode description80	Safety symbols5
Over protection	Save Memory data202
configuration162	Save Memory data to USB216
Over voltage mode	Save Preset memory204
description80	Save presets to USB220
Overview13	Save Sequences to USB224
Display Overview22	Save setup memory206
Front panel17	Save setup to USB213
LED display32	Save to internal memory202, 208
Load module28	Save to internal memory 202, 200 Save to internal setup memory 206
Rear Panel25	
Parallel Dynamic loading	Save/Recall
description78	default USB path208
pass/fail test	FrameLink Preset Recall230
multiple step tutorial 97	FrameLink Setup Recall229
1 1	Preset memory204

## **GWINSTEK**

Quick save Presets to internal
memory 228
Recall factory defaults 231
Recall Memory data to USB216
Save Memory data to USB . 216
Save Preset Memory 204
Save presets to USB 220
Save SEQ (Sequences) to USB224
Save setup to USB 213
Save to internal Memory 208
Save to setup Memory 206
Setup memory 206
USB path
Save/Recall
File menu
Memory data 202
Save to internal Memory 202
Selector Knob20
Selector knob-loadmodule 30
SEQ data description 91
Sequence editing/creating 151
Sequence mode description 74
Sequences mode description. 71
service contance point 241
Setup data description 91
Shift key 21
Short configuration 168
Short key 31
Shorting mode description 83
Slave Knob Settings 192
Slew rage constant current
mode description 63
Slew rate Constant Resistance
mode description 66
Speaker Settings
Specifications
PEL-2020
PEL-2030
PEL-2040
PEL-2041

Static constant current mode
description62
Static/ Dynamic key 30
Step resolution175
Step Resolution mode
description84
Storage Environment8
System Info 181
System Keys 18
Terminals29
Trig out 155
Trig out mode description 76
Turorials
Channel control106
Frame link 104
General configuration options 108
Local load97
Program 103
Single load99
Tutorials
Basic Operation96
Twisted pair description 45
UK power cord9
USB configuration 199
USB path208
USB remote interface
connection 240
USB save/recall description . 93
Utility Menu181
Voltage levels constant
voltage mode description 68
Voltage sense terminal 29
Von voltage configuration 167
Von voltage mode description82
Wire Connections 43
Wire gauge43
Wire induction44
Wiring procedure46